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11 **Performance Enhancement of the Artificial Neural** 12 **Network based Reinforcement Learning for Wind** 13 **Turbine Yaw Control**

14 **Aitor Saenz-Aguirre**^{1,*}, **Ekaitz Zulueta**¹, **Unai Fernandez-Gamiz**², **Alain Ulazia**³ and
15 **Daniel Teso-Fz-Betono**¹

16 ¹ Automatic Control and System Engineering Department, University of the Basque
17 Country (UPV/EHU), Nieves Cano, 12, 01006 Vitoria-Gasteiz, Spain;
18 asaenz012@ehu.eus (A.S.); ekaitz.zulueta@ehu.eus (E.Z.); daniel.teso@ehu.eus (D.T.)

19 ² Nuclear Engineering and Fluid Mechanics Department, University of the Basque
20 Country (UPV/EHU), Nieves Cano, 12, 01006 Vitoria-Gasteiz, Spain;
21 unai.fernandez@ehu.eus

22 ³ Nuclear Engineering and Fluid Mechanics Department, University of the Basque
23 Country (UPV/EHU), Avenida Otaola, 29, 20600 Eibar, Spain; alain.ulazia@ehu.eus

24 * Correspondence: asaenz012@ehu.eus; Tel.: +34-945-01-4066

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26 **Abstract:** The yaw angle control of a wind turbine allows maximization of the power
27 absorbed from the wind and, thus, the increment of the system efficiency. Conventionally,
28 classical control algorithms have been used for the yaw angle control of wind turbines.
29 Nevertheless, in recent years advanced control strategies have been designed and
30 implemented for this purpose. These advanced control strategies are considered to offer
31 improved features in comparison to classical algorithms. In this paper, an advanced yaw
32 control strategy based on Reinforcement Learning (RL) is designed and verified in
33 simulation environment. The proposed RL algorithm considers multivariable states and
34 actions, as well as the mechanical loads due to the yaw rotation of the wind turbine nacelle
35 and rotor. Furthermore, a Particle Swarm Optimization (PSO) and Pareto optimal Front
36 (PoF) based algorithm has been developed in order to find the optimal actions that satisfy
37 the compromise between the power gain and the mechanical loads due to the yaw rotation.
38 Maximizing the power generation and minimizing the mechanical loads in the yaw bearings
39 in an automatic way are the objectives of the proposed RL algorithm. The data of the
40 matrices $Q(s,a)$ of the RL algorithm are stored as continuous functions in an Artificial
41 Neural Network (ANN) avoiding any quantification problem. The NREL 5MW reference
42 wind turbine has been considered for the analysis and real wind data from Salt Lake, Utah,
43 USA have been used for the validation of the designed yaw control strategy via simulations
44 with the aeroelastic code FAST.

45 **Keywords:** wind turbine control; yaw control; reinforcement learning; artificial neural
46 network; optimization; Pareto front.

47 Acronyms and Symbols

48 The following acronyms and symbols are used in this manuscript:

49	RL	Reinforcement Learning	ANN	Artificial Neural Network
50	PSO	Particle Swarm Optimization	PoF	Pareto optimal Front
51	PID	Proportional Integral Derivative	PI	Proportional Integral
52	MLP-BP	MultiLayer Perceptron with BackPropagation		
53	FAST	Fatigue, Aerodynamics, Structure and Turbulence		
54	FPGA	Field Programmable Gate Array		

56 1. Introduction

57 The promotion of the renewable energies has nowadays emerged as a major necessity in
 58 order to overcome the problems associated with the combustion of conventional fossil fuels.
 59 In this context, as presented in the work Nehrir et al. ¹, extensive research has been conducted
 60 with the objective of discovering alternative sustainable energy resources. Additionally,
 61 many efforts are directed to the technological development and efficiency enhancement of
 62 the existing renewable energy generation systems ²⁻⁴.

63 One of the fields on the focus is the improvement of the control system of the sustainable
 64 energy generation systems. The design of an adequate control strategy enables maximization
 65 of the power generated by the system, and thus, its efficiency. As introduced by Njiri et al. ⁵,
 66 the principal objectives of the control system implemented in a wind turbine are to guarantee
 67 the safety of the workers and the turbine and to maximize its power output.

68 From a control design perspective, conventionally algorithms based on classical PIDs
 69 (Proportional, Integral, Derivative) or PIDs with slight variations have been implemented in
 70 industrial wind turbines. In the work of Habibi et al. ⁶ an adaptive PID strategy is designed
 71 for the output power regulation of a wind turbine. A Fuzzy logic based PI (Proportional
 72 Integral) controller to optimize the power generation of a wind turbine is presented by
 73 Aissaoui et al. ⁷.

74 Nowadays, with the objective of providing control systems of wind turbines with
 75 additional features, advanced control strategies are being introduced. The application of
 76 different advanced control strategies to the operation and grid connection of wind turbines
 77 has been found in the literature. Kim ⁸ presents a data driven robust H_{∞} controller which is
 78 aimed to improve the operation of a wind turbine. A non-linear control strategy for variable
 79 speed wind turbines based on Fuzzy Logic is proposed in the work of Liu et al. ⁹.
 80 Jafarnejadsani et al. ¹⁰ present in their work a gain scheduled optimal control of a wind
 81 turbine. An advanced control strategy for the generator of a wind turbine based on Sliding
 82 Mode Control is introduced by Merabet et al. ¹¹ and Evangelista et al. ¹². A novel
 83 multifrequency power oscillations mitigation algorithms to improve the grid connection of
 84 the wind turbine is proposed in the work of Moriano et al. ¹³.

85 Regarding the yaw operation of a wind turbine, different studies such as the one
 86 presented by Gebraad et al. ¹⁴, have been introduced in the literature to optimize the power
 87 production of a wind farm by calculation of the optimal yaw angle for individual wind
 88 turbines. Munters et al. ¹⁵ present a gradient-descent based algorithm for the calculation of
 89 this optimal yaw angle. Dar et al. ¹⁶ present an optimization technique for the yaw angle of
 90 individual wind turbines in a wind farm through a dynamic programming formulation.

91 Additionally, some advanced control strategies applied to enhance the operation of the
 92 yaw system of individual wind turbines have been found in the literature. Song et al. ¹⁷ present
 93 two variations of a predictive control strategy applied to the yaw operation of the wind
 94 turbine. The use of estimators to anticipate the wind direction is shown to improve the

95 performance of the classical yaw control methods. Saenz-Aguirre et al.¹⁸ present an Artificial
96 Neural Network (ANN) based Reinforcement Learning (RL) control strategy for the yaw
97 control of a wind turbine. According to the work of Saenz-Aguirre et al.¹⁸, a RL based yaw
98 control algorithm shows important advantages in comparison to the conventional PID based
99 yaw control methods^{19,20}, especially in form of lack of control parameters tuning necessity
100 and a fully automatic performance, due to the self-learning process.

101 The two principal RL algorithms, SARSA²¹ and Q-Learning²², are introduced in the
102 work of Liu et al.²³. The RL algorithms are based on the knowledge acquired by a system
103 via its interaction with the environment. For that purposed, a $Q : S \times A \rightarrow R$ function is defined
104 by the RL algorithm. In this function, S refers to the range of considered states of the system,
105 A is the available set of different actions that can be taken in a given state and R refers to the
106 reward obtained by the system if the action a is taken in a state s . The definition of this matrix
107 Q is the main difference between the RL algorithms SARSA and Q-Learning. While Q-
108 Learning considers quantified states and actions in a quantified matrix $Q(s,a)$, SARSA
109 considers the matrix Q as a continuous function $Q(s(t),a(t))$ calculated from an initial time to
110 an horizon time value. The main characteristic of both RL algorithms is the fully automatic
111 performance that is achieved after a training process covering the whole range of states and
112 actions considered for the system.

113 The use of ANNs have also been introduced in the field of the renewable energies,
114 especially with the objective of obtaining data driven models. Lopez-Guede et al.²⁴ present
115 an ANN based modelling technique of photovoltaic modules. A modelling of the wind power
116 output, the vibration of the drive train and the vibration of the tower of a wind turbine using
117 ANNs is introduced in the work of Kusiak et al.²⁵. Although the use of ANNs as controllers
118 is not generalized, some examples of ANNs in the control system of a wind turbine have been
119 found in the literature. Shi et al.²⁶ present in their work a neural network based power
120 coefficient compensation to optimize the power production of a wind turbine. Li et al.²⁷
121 introduce the process of the digital implementation of an ANN in a Field Programmable Gate
122 Array (FPGA) to be implemented in a wind turbine and optimize its operation.

123 In this paper, an improved version of the ANN based RL yaw control strategy introduced
124 by Saenz-Aguirre et al.¹⁸ is developed. The performance enhancement of the ANN based RL
125 yaw control strategy is aimed to improve the operation of the yaw control system for wind
126 speed values over the rated value and to reduce the mechanical moments in the yaw system
127 bearings. To that end, the error and action variables of the RL algorithm have been converted
128 into multivariate variables and the mechanical loads due to the correction of the yaw angle
129 during operation of the wind turbine have been considered as a reward value and incorporated
130 to the calculation of the matrices $Q(s,a)$. Another innovative element introduced in the ANN
131 based RL algorithms presented in this paper is the implementation of a Particle Swarm
132 Optimization (PSO) algorithm^{28,29} and a Pareto optimal Front (PoF)^{30,31} based optimization
133 algorithm in order to calculate the optimal actions that maximize the power gain as a result
134 of the yaw correction and minimize the mechanical loads induced in the yaw system bearings
135 due to it.

136 A MultiLayer Perceptron with BackPropagation (MLP-BP) neural network is designed
137 in this paper to store the matrices $Q(s,a)$ correspondent to the RL algorithm as continuous
138 functions and avoid quantification problems. Furthermore, the use of a MLP-BP is expected
139 to erase the needs for management of large amounts of data during operation of the wind
140 turbine. The NREL 5MW reference wind turbine, introduced by Jonkman et al.³², has been
141 considered for the analysis presented in this paper. The simulations for the validation of the
142 designed ANN based RL yaw control strategy have been carried out with the aeroelastic code
143 FAST³³, widely-used for the analysis of the performance and mechanical loads during
144 operation of wind turbines. As shown in the works of Rahimi et al.³⁴⁻³⁶, the skewed wake
145 model implemented in the aeroelastic code is observed to affect the calculation of the

146 mechanical loads in the wind turbine in cases of yaw misalignment. All the simulation results
147 presented in this paper are based on the Pitt and Peters³⁷ skewed wake model. Real wind data
148 from Salt Lake, Utah, USA have been introduced as input of the aeroelastic code FAST³³
149 and used for the validation process.

150 In comparison to conventional control algorithms, the ANN based RL yaw control
151 strategy presented in this paper is considered to offer the same advantages as the strategy
152 presented in the work of Saenz-Aguirre et al.¹⁸, i.e., online learning capability (during
153 operation of the wind turbine), fully autonomous performance and lack of design of a
154 controller. However, the additional features introduced to the strategy are supposed to
155 improve the performance of the system, especially in form of reduction of the mechanical
156 loads in the yaw system components, which in absence of an adequate control strategy could
157 become too high and endanger the safe operation of the wind turbine.

158 The paper is structured as follows: The main characteristics of the NREL 5MW wind
159 turbine and the method for the calculation of the power generated by the wind turbine and
160 the mechanical loads in the yaw bearing are presented in Section 2. In Section 3 the structure
161 of the ANN based RL yaw control algorithm proposed in this paper is given. The synthesis
162 and design process of the ANN based RL yaw control strategy is shown in Section 4. Finally,
163 Sections 5 and 6 correspond to the validation results and the conclusions, respectively.

164 2. Wind Turbine Characterization

165 The NREL 5MW wind turbine, introduced by Jonkman et al.³² and considered as the
166 reference wind turbine for many offshore applications, has been adopted for the simulations
167 presented in this document. The main features of the NREL 5MW wind turbine are presented
168 in Table 1.

169 The yaw control strategy presented in this document is based on the selection of the
170 optimal control action that maximizes the power generated by the wind turbine while
171 minimizing the mechanical moments induced in the bearings of the yaw system.
172 Consequently, for the development of the proposed yaw control strategy the characterization
173 of the generated power and the z axis mechanical moment in the yaw bearings for different
174 operating points of the wind turbine is of great importance. The mechanical moment with
175 respect to the z axis has been found to be the most critical load in cases of yaw rotations.

176 As it can be observed in Figure 1 (a), the power generated by the wind turbine is fully
177 defined and can be easily calculated with the power curve of the wind turbine and setting the
178 wind speed and the yaw angle (misalignment angle between the incident wind and the
179 orientation of the wind turbine rotor) as inputs of the power curve. Hence, the power curve
180 of the NREL 5MW wind turbine has been stored in a 2-D Look-up Table for further access
181 during the training process of the RL algorithm.

182 Regarding the mechanical moment with respect to the z-axis induced in the yaw
183 bearings, more than two variables are necessary to estimate its value. Figure 1 (b) shows the
184 variables involved in an accurate estimation of this magnitude.

185 As it can be observed in Figure 1 (b), the z axis mechanical moment in the yaw bearings
186 has been approximated to be a function of some external factors, such as the wind speed and
187 the yaw angle, and the control action taken by the yaw control system of the wind turbine
188 (YawRateK [-] refers to the yaw rotation speed factor and YawToMove [deg] refers to the
189 duration of the yaw rotation). The larger the values of the YawRateK [-] and the YawToMove
190 [deg] parameters are, the higher the z axis mechanical moment induced in the yaw bearings
191 is. The mechanical moment in the yaw bearings is also known to be affected by other external
192 factors such as the skewed wake model employed in the aeroelastic simulation³⁴⁻³⁶.

193 Since the estimation of the z axis mechanical moment in the yaw bearings has been
194 observed to depend on the control action of the yaw control system, several simulations
195 covering all possible scenarios considered in this analysis have been performed with the

196 aeroelastic code FAST. As it is shown in Figure 2, wind direction variations of -90:10:90 deg
 197 with a constant wind speed value have been considered. These scenarios has been repeated
 198 for constant winds from 3:2:25 m/s. Finally, each wind scenario has been simulated for the
 199 whole range of the control action $YawRateK=0:0.1:1$ considered in the analysis and the
 200 values of the sum of the z axis mechanical moment induced in the yaw bearings for each
 201 action $YawRateK$ [-] and $YawToMove$ [deg] has been calculated.

202 The results of the simulations have been stored in a 4-D Look-up Table for further access
 203 during the training process of the RL algorithm.

204 3. Structure of the proposed Yaw Control Strategy

205 The yaw control strategy introduced in this paper is based on the ANN based RL yaw
 206 control strategy presented in the work of Saenz-Aguirre et al. ¹⁸ and it is intended to improve
 207 its performance by the introduction of additional features.

208 The yaw control strategy introduced in this paper considers new state and actions that
 209 define the operation of the wind turbine more accurately. Furthermore, the mechanical
 210 moment with respect to the z axis induced in the yaw bearings as a result of the yaw rotation
 211 has been considered as a reward variable of the RL algorithm. Finally, a PSO and PoF based
 212 optimization algorithm has been designed to respond to the necessity of compromise between
 213 the power increment with a severe yaw control action and the mechanical costs associated to
 214 it.

215 This section is divided in 3 subsections: An extended explanation of the ANN based RL
 216 algorithm is presented in Subsections 3.1. The introduction of the PSO and PoF based
 217 optimization algorithm in the yaw control system of a wind turbine is given in Subsection
 218 3.2. Finally, Subsection 3.3 presents the Decision Making algorithm associated to the
 219 selection of one of the possible optimal actions presented by the PoF.

220 3.1 Artificial Neural Network based Reinforcement Learning algorithm

221 A multivariate RL algorithm (two states, two actions and two immediate reward
 222 variables are considered) is proposed in this document. The objective of considering an
 223 extended RL algorithm, in comparison to the simple RL algorithm considered in the work
 224 Saenz-Aguirre et al. ¹⁸, is to provide an improved characterization of the states, actions and
 225 rewards of the RL algorithm associated to the yaw control system of the wind turbine. The
 226 following state, action and reward variables have been considered in the RL algorithm
 227 proposed in this paper.

228 - Two states s are considered:

229 ○ YawAngle [deg]: Represents the misalignment angle between the orientation of
 230 the rotor of the wind turbine and the direction of the incoming wind, as shown in
 231 Eq. (1).

$$232 \theta_{yaw} = \theta_{wind} - \theta_{nacelle} \quad (1)$$

233 ○ WindSpeed [m/s]: Determines the operating point of the wind turbine. As a result
 234 of the control system implemented in wind turbines, the power loss due to yaw
 235 misalignments is not equal for every wind speed value. The consideration of the
 236 wind speed as a state enables the particularization of the effect of each yaw angle
 237 to a determined operating point of the wind turbine.

238 - Two actions a are considered:

239 ○ YawRateK [-]: Represents the gain associated to the yaw rotational speed of the
 240 wind turbine, as shown in Eq. (2).

$$241 \Omega_{yaw} = YawRateK \cdot \theta_{yaw} \quad (2)$$

242 ○ YawToMove [deg]: Limits the rotation of the rotor of the wind turbine to a certain
 243 value, as described in Eq. (3).

$$244 \Delta\theta_{yaw} \in [-YawToMove, YawToMove] \quad (3)$$

245 - Two immediate reward variables r are considered:

246 ○ PowerGain [%]: Indicates the power gain the wind turbine could achieve by
 247 performing a concrete action (YawRateK [-] and YawToMove [deg]) in a defined
 248 state (YawAngle [deg] and WindSpeed [m/s]). The expression to calculate
 249 PowerGain [%] is given in Eq. (4).

$$250 \text{PowerGain} = \frac{P_{control} - P_{no_control}}{P_{no_deviation}} \cdot 100 \quad (4)$$

251 where, as it is described in the work of Saenz-Aguirre et al. ¹⁸, $P_{control}$ [W] refers to
 252 the power generation of the wind turbine when the yaw control system is activated,
 253 $P_{no_control}$ [W] refers to the power generation of the wind turbine when the yaw control
 254 is not activated and $P_{no_deviation}$ [W] refers to the power generation of the wind turbine
 255 if the yaw angle was zero.

256 ○ YawMoment [N·m]: Indicates the value of the sum of the mechanical moment
 257 with respect to the z axis induced in the yaw system bearing by performing a
 258 concrete action (YawRateK [-] and YawToMove [deg]) in a defined state (Yaw
 259 angle [deg] and Wind speed [m/s]).

260 The mathematical procedure to calculate the function $Q(s,a)$ corresponding to both
 261 reward variables is given by an exponential moving average from the instant in which the
 262 action is taken to a predefined time horizon, in this case set to $T=60$ s., as described in Eq.
 263 (5). Since no difference of importance between the responses of the system until the end of
 264 the time horizon is considered, the discount factor γ is set to 1.

$$265 Q(s, a) = \sum_{i=0}^{i=T} r_{t+i} \cdot \gamma^i \quad (5)$$

266 The expressions of the matrix $Q(s,a)$ for each one of the considered reward variables are
 267 presented in Eq. (6) and Eq. (7) respectively.

$$268 Q_P(s, a) = \frac{\frac{1}{T} \int_t^{t+T} (P_{control}(t) - P_{no_control}(t)) \cdot dt}{\frac{1}{T} \int_t^{t+T} P_{no_deviation} \cdot dt} \cdot 100 \quad [\%] \quad (6)$$

$$269 Q_M(s, a) = \int_t^{t+T} YawMoment(t) \cdot dt \quad [N \cdot m] \quad (7)$$

270 Once the matrices $Q_P(s,a)$ and $Q_M(s,a)$ have been calculated, they are stored in an
 271 ANN with the objective of avoiding quantification problems and eliminating the need of
 272 management of big amounts of data during operation of the wind turbine. In addition, the use
 273 of an ANN to store the matrices $Q_P(s,a)$ and $Q_M(s,a)$ as continuous functions
 274 $Q_P(s(t),a(t))$ and $Q_M(s(t),a(t))$ allows simple estimation of the non-simulated scenarios.
 275 Finally, due to the use of an ANN, the refreshment policy of the RL algorithm is incorporated
 276 in the training process of the ANN. The inputs and outputs of the designed ANN are presented
 277 in Figure 3.

278 If the effect of the state variables s and the actions a on both $Q_P(s(t),a(t))$ and
 279 $Q_M(s(t),a(t))$ matrices is studied in detail, a necessity for compromise in the selection of the
 280 optimal action can be observed. On the one hand, the bigger the value of the YawRateK [-]
 281 and YawToMove [deg] is, the larger the power gain of the wind turbine will be. Nevertheless,
 282 the higher the value of the YawRateK [-] and YawToMove [deg] is, the larger the z axis
 283 mechanical moment in the yaw bearings will be.

284 Due to the existence of two $Q(s(t),a(t))$ functions, the output values of which are
 285 subjected to a compromise, a PSO and PoF based optimization algorithm is proposed to
 286 calculate the optimal set of solutions for the yaw control system of the wind turbine.

287 3.2 Particle Swarm Optimization and Pareto optimal Front

288 The objective of the PSO and PoF based optimization algorithm is to give response to
 289 the compromise situation explained in Subsection 3.1 and to calculate the optimal set of
 290 combinations of the RL actions YawRateK [-] and YawToMove [deg]. A maximum power
 291 generated by the wind turbine and a minimum z axis mechanical moment in the yaw bearing
 292 are desired.

293 According to Ho et al. ²⁸, one characteristic aspect of the PSO algorithm is that it works
 294 with a potential group of solutions instead of a unique solution. Moreover, instead of
 295 evolutionary aspects to generate new generations of populations, in PSO there is a parameter
 296 space in which the particles move according to their own experience and the experience of
 297 the other particles. As a result, each particle moves toward a weighted average of its own
 298 maximum and the maximum of the rest of the particles. Nevertheless, as introduced in the
 299 work of Ehrgott et al. ³⁸, in a multiobjective optimization problem there are solutions in which
 300 one of the optimization objectives is not fulfilled. This set of solutions is called non-
 301 dominated and form the PoF.

302 In the analysis presented in this document, the states of the system are defined as
 303 YawAngle [deg] and WindSpeed [m/s]. Hence, for a given known state of the system, the
 304 PSO and PoF based algorithm should find the set of optimal actions (YawRateK [-] and
 305 YawToMove [deg]) that maximize the power generated by the wind turbine and minimize
 306 the z axis mechanical load in the yaw bearing. As it was previously explained, an ANN has
 307 been trained to store the data of both matrices $Q_P(s,a)$ and $Q_M(s,a)$ as continuous functions
 308 $Q_P(s(t),a(t))$ and $Q_M(s(t),a(t))$. Hence, the PSO and PoF based optimization algorithm will
 309 access the ANN to optimize its output values. At the end of the optimization process, a PoF
 310 with a set of 20 optimal solutions for both $Q_P(s(t),a(t))$ and $Q_M(s(t),a(t))$ functions is
 311 obtained. Each solution correspond to the optimal solution of a 5% wide window of the whole
 312 range considered for the output of the $Q_P(s(t),a(t))$ function, i.e. [0, 100] %.

313 A pseudocode with the principal aspects of the PSO and PoF based optimization
 314 algorithm is presented in Figure 4.

315 3.3 Decision Making Algorithm

316 After calculation of the PoF, a Decision Making algorithm is designed to select one
 317 action (YawRateK [-] and YawToMove [deg]) from the set of optimal actions proposed by
 318 the PSO-PoF algorithm for a given known state of the system (YawAngle [deg] and
 319 WindSpeed [m/s]).

320
 321 The Decision Making algorithm proposed in this paper is based on two concepts:

- 322 - All the solutions, in which the output of the function $Q_M(s(t),a(t))$ is bigger than a
 323 predefined upper threshold value, are discarded.
- 324 - From the rest of the solutions, the one with the biggest output value of the function
 325 $Q_P(s(t),a(t))$ is selected.

326 4 Design of the proposed Yaw Control Strategy

327 The design process of the ANN based RL yaw control strategy of the wind turbine has
 328 been carried out with a simplified model of the yaw control system, see Figure 5. This
 329 simplified model is very similar to the model introduced in the work of Saenz-Aguirre et al.
 330 ¹⁸. However, a limiter to include the actuation of the RL action YawToMove [deg] has been

331 introduced. The successful completion of the design process with the simplified model would
 332 prove its validity and enables its use for the online training of the system during operation of
 333 the wind turbine.

334 Another important aspect of the training process of the RL algorithm is that the operation
 335 of the yaw control system of the wind turbine is prevented to actuate when the possible power
 336 gain as a result of the yaw rotation is not significant. To that purpose, a parameter named
 337 DeserveMove [%] has been created for the training process. If the output of the function
 338 $Q_P(s(t), a(t))$ is smaller than the parameter DeserveMove [%], the value of the corresponding
 339 RL actions YawRateK [-] and YawToMove [deg] are directly set to 0.

340 The states YawAngle [deg] and WindSpeed [m/s] of the RL algorithm are based on 60 s
 341 filtered measurements of the wind direction and wind speed, respectively. The time constant
 342 of the filter is related to the time horizon selected for the RL algorithm, which is an adaptable
 343 parameter subject to any kind of restriction associated to the yaw system of the wind turbine
 344 or its control execution management. The objective of the filtering step is to reduce the
 345 possible affection of sudden and short-term wind gusts or failed measurements on the RL
 346 algorithm.

347 As it was explained in Section 2 and shown in Figure 2, simulations with constant wind
 348 values and the whole range of considered yaw angle values have been performed for the
 349 training process of the RL algorithm. Furthermore, these simulations are repeated for the
 350 whole range of values of the control actions considered in the analysis. The objective is to
 351 train the system with cases correspondent to the whole operating range of the wind turbine.

352 In this case, the training process of the RL algorithm has been performed offline, i.e., not
 353 during operation of the wind turbine, and considering all possible winds and yaw control
 354 actions, so an adequate response of the system for the whole range of possible scenarios is
 355 achieved. Furthermore, an online training process linked to the actual operational conditions
 356 of the wind turbine could be implemented to keep the system learning during its operation.

357 Similarly to how it is done in the work of Saenz-Aguirre et al. ¹⁸, once the training
 358 process is finished and the matrices $Q_P(s, a)$ and $Q_M(s, a)$ have been obtained, a MultiLayer
 359 Perceptron with BackPropagation neural network is trained to store the data correspondent
 360 to the matrices as a continuous functions $Q_P(s(t), a(t))$ and $Q_M(s(t), a(t))$.

361 The list of the parameters considered for the design process of the ANN based RL yaw
 362 control is presented in Table 2.

363 The training process of the MLP-BP has been completed with a correlation coefficient
 364 of 0.9999 and a Mean Squared Error (MSE) value of $1.62 \cdot 10^{-6}$. Both values indicate that the
 365 training process of the MLP-BP has been successful and the neural network is accurate
 366 enough to adequately store the data of the matrices $Q_P(s, a)$ and $Q_M(s, a)$.

367 In order to prove the correct training process of the RL algorithm a comparison between
 368 the output values of the matrices $Q_P(s, a)$ and $Q_M(s, a)$ and the functions $Q_P(s(t), a(t))$ and
 369 $Q_M(s(t), a(t))$ for three different set of RL actions (YawRateK = 0.5 and YawToMove =70
 370 deg, YawRateK = 0.5 and YawToMove = 30 deg and YawRateK = 0.1 and YawToMove
 371 =70 deg) is presented in Figure 6 and Figure 7. For each one of the three RL action cases two
 372 different WindSpeed [m/s] states are defined: WindSpeed = 11 m/s and WindSpeed = 21 m/s.

373 As it can be observed in Figure 6, the value of the power gain that can be achieved with
 374 the yaw control depends on 4 different factors. First, as a result of the control system
 375 implemented in the wind turbines, the value of the power gain depends on the wind speed
 376 value. As it can be seen in Figure 6 (a), the amount of power that can be gained in a state
 377 YawAngle = 50 deg and WindSpeed = 11 m/s is around 60%. However, in Figure 6 (b), in
 378 case of YawAngle = 50 deg and WindSpeed = 21 m/s the possible power gain is 0%. This is
 379 due to the fact that despite the misalignment of 50 deg, the wind turbine operates in the rated
 380 power zone and there is no loss of power.

381 The YawAngle [deg] also affects the power gain that can be achieved with the yaw
 382 control, since the bigger the YawAngle [deg] is, the bigger the power loss is, unless the
 383 YawAngle [deg] value is not large enough to make the wind turbine operate outside the rated
 384 power zone. Finally, the two other factors that influence the power gain are the RL actions
 385 YawRateK [-] and YawToMove [deg]. As it can be seen in Figure 6 (a), if the YawToMove
 386 [deg] action limits the rotation capability of the wind turbine, the power gain that can be
 387 extracted in high YawAngle [deg] values is severely decreased. The effect of the YawRateK
 388 [-] is as well clearly observable in Figure 6 (a), where the power gain achieved by the wind
 389 turbine has been reduced with the reduction of the YawRateK [-].

390 As it can be observed in Figure 7, the value of the z axis mechanical moment in the yaw
 391 bearing does not vary significantly with the WindSpeed [m/s] but it does with the YawAngle
 392 [deg] state and the YawRateK [-] and the YawToMove [deg] actions. The larger the value of
 393 the YawAngle [deg], the YawRateK [-] and the YawToMove [deg] are, the higher the value
 394 of the z axis mechanical moment in the yaw bearing is.

395 Both Figure 6 and Figure 7 shown that the training process of the MLP-BP neural
 396 network has been successful since there is a complete correspondence between the values of
 397 the matrices $Q_P(s,a)$ and $Q_M(s,a)$ and the values of the functions $Q_P(s(t),a(t))$ and
 398 $Q_M(s(t),a(t))$ modelled by the MLP-BP.

399 Once the training process of the RL algorithm is finished, the PSO and PoF based
 400 optimization algorithm must be designed. The objective of the PSO and PoF based algorithm
 401 is to find the set of optimal actions (YawRateK [-] and YawToMove [deg]) that maximize
 402 the power generated by the wind turbine and minimize the z axis mechanical moment in the
 403 yaw bearing for a given known state of the system (YawAngle [deg] and WindSpeed [m/s]).

404 A list of the parameters considered for the design process of the PSO and PoF based
 405 optimization algorithm is presented in Table 3.

406 To ensure the correct performance of the designed PSO and PoF optimization algorithm,
 407 the intermediate solutions of the algorithm for two different states of the RL algorithm are
 408 presented in Figure 8. The RL states are defined as YawAngle = 90 deg and WindSpeed = 11
 409 m/s in Figure 8 (a), and YawAngle = 30 deg and WindSpeed = 11 m/s in Figure 8 (b).

410 Furthermore, the output result of the PSO and PoF based optimization algorithm for both
 411 cases is presented in Figure 9.

412 As it can be observed in Figure 8 and Figure 9, the PoFs represented in Figure 9
 413 correspond to the highlighted zone of the Figure 8, which indicates that the performance of
 414 the optimization algorithm is correct. If the PoF is analyzed in detail it is to be observed the
 415 compromise between the power gain of the system and the z axis mechanical moment in the
 416 yaw bearings. In the case of YawAngle=30 deg in Figure 8 (b) the maximum output of the
 417 function $Q_P(s(t),a(t))$ is seen to be smaller than 20%, which is concordance with the results
 418 obtained in Figure 6 (a).

419 Finally, the parameters defined for the Decision Making process are presented in Table
 420 4.

421 The selection of the optimal solution with respect to the Decision Making process
 422 parameter defined in Table 4 is shown in Figure 10.

423 The ANN based RL yaw control strategy introduced in this document has been verified
 424 with the aeroelastic code FAST using with real wind speed data³⁹ from a meteorological
 425 station located in Salt Lake, Utah, USA. The location of the meteorological station is defined
 426 with the following geographical coordinates [-112.0621°, 40.5938°] and it is formed by seven
 427 measuring stations containing ultrasonic anemometers capable of recording data at sampling
 428 rates higher than 1 Hz. The measurements have been afterwards averaged to 1 second rates.
 429 The collection of the data was carried out from November 10, 2010 to February 2, 2011.

430 The meteorological station is situated at a height of 10 m and the data have been
 431 transformed to the hub height of the NREL 5MW wind turbine, i.e., 90 m. Due to the adequate

432 location of the meteorological station in a flat terrain, without obstacles for the wind, the
433 logarithmic law have been used for this transformation.

434 The use of real wind speed data in the FAST simulation environment is important since
435 it allows a detailed analysis of the performance of the designed control strategy in a realistic
436 scenario. In fact, the data collected from this meteorological station has been used in several
437 publications^{40,41}.

438 A detailed analysis of the available wind data has been conducted and 6 different cases
439 with a variety of stable wind conditions have been identified and isolated to be used in the
440 study of the performance of the proposed yaw control system. One example case where the
441 wind conditions remain rather stable during a time span of 10000 s is represented in Figure
442 11.

443 Once the wind cases have been identified, the operation of the proposed ANN based RL
444 yaw control system is verified with the aeroelastic code FAST. First, the 60 s filtered wind
445 direction and wind speed values correspond to the states YawAngle [deg] and WindSpeed
446 [m/s] of the RL algorithm. When the states are known, the PSO-PoF optimization algorithm
447 is executed and the optimal front of Pareto is obtained. Once this is obtained, one of the
448 solutions is selected with the Decision Making algorithm, and the optimal actions YawRateK
449 [-] and YawToMove [deg] are calculated. Finally, at the end of the simulation the power gain
450 and the z axis mechanical moment in the yaw bearing are analyzed. The values of the states
451 and actions of the RL algorithm and the power gain and the z axis mechanical moment for
452 the considered 6 scenarios are listed in Table 5.

453 As it can be observed in Table 5, the power increment that can be achieved with the yaw
454 control is dependent on both, the YawAngle [deg] and the WindSpeed [m/s]. For instance,
455 the power increment in case 6 is larger than in case 3, being the value of the WindSpeed [m/s]
456 smaller. However, a similar YawAngle [deg] in case 4 and case 5 does not cause a larger
457 power increment. This is due to the fact that the WindSpeed [m/s] is high enough to keep the
458 wind turbine operating at the rated power zone, so the effect of the yaw misalignment is not
459 significant. Regarding the z axis mechanical moment in the yaw bearings, it is to be noted
460 that its value is above all dependent on the duration of the yaw movement, which is related
461 to the YawAngle [deg] state and the YawToMove [deg] action. In this way, it is to be
462 observed that the biggest values of the z axis mechanical moment correspond to the longest
463 yaw rotations.

464 The results obtained with the ANN based RL yaw control algorithm presented in this
465 document have also been compared to the results obtained with yaw control algorithm in the
466 work of Saenz-Aguirre et al.¹⁸ for the same input wind conditions. The objective is to
467 characterize the improvements achieved with the enhancement of the control strategy. To
468 that end, the values of the action YawRateK [-] of the RL algorithm that would be obtained
469 with the yaw control algorithm in the work of Saenz-Aguirre et al.¹⁸ are listed in Table 6.

470 In Table 6 it is to be seen that the values of the action YawRateK [-] are considerably
471 higher than in Table 5, which should translate in higher z axis mechanical moments in the
472 yaw bearings. The RL action YawToMove [deg] is not included in Table 6 because this action
473 was not considered in the work of Saenz-Aguirre et al.¹⁸, so it is considered to have a value
474 of 90 deg.

475 The values of the power gain and the z axis mechanical moment in the yaw bearings for
476 each one of the analyzed yaw control strategies and a comparison between these values are
477 presented in Table 7. The columns 2 and 3 correspond to the results obtained for the ANN
478 based RL yaw control strategy presented in this paper. The columns 4 and 5 correspond to
479 the results obtained for the yaw control strategy presented by Saenz-Aguirre et al.¹⁸.

480 The results presented in Table 7, show a considerable performance improvement of the
481 ANN based RL yaw control strategy presented in this document with respect to the yaw
482 control algorithm presented in the work of Saenz-Aguirre et al.¹⁸. As it can be seen in the

483 power increment and z axis mechanical moment comparison, the values of the mechanical
484 moments are drastically reduced, while the value of the power gain has been kept similar.
485 The reason for that is that the designed PSO-PoF algorithm calculates the best actions to limit
486 the z axis mechanical moment in the yaw bearings and maximize the power gain. The absence
487 of such an algorithm in the strategy in the work of Saenz-Aguirre et al. ¹⁸ causes the system
488 to operate with the only objective of maximizing the power and not caring about the
489 mechanical loads.

490 Especially remarkable is the performance of the proposed RL based yaw control
491 algorithm in the cases 4 and 5 presented in Table 7. In these cases, in which the wind turbine
492 is operating in its rated power zone, no power gain could be achieved with the yaw correction,
493 but high mechanical loads will occur as a result of it. With the proposed yaw control
494 algorithm significant moment reductions with no power loss are achieved in these both cases,
495 which is translated in a longer lifetime of the wind turbine.

496 5 Conclusions

497 An enhanced performance of the ANN based RL yaw control strategy is presented and
498 verified in this document. The proposed yaw control algorithm has been observed to
499 drastically reduce the mechanical moments in the components of the yaw system while
500 keeping similar values of the power gain in comparison to similar strategies previously found
501 in the literature.

502 The extension of the RL algorithm by considering new states and actions and the
503 execution of the PSO-PoF optimization algorithm allow the calculation of a set of optimal
504 solutions from which a desired one can be selected in every case.

505 In comparison to conventional yaw control strategies, the ANN based RL yaw control
506 strategy introduced in this document is designed to achieve a completely automatic operation
507 of the yaw system after the training process of the RL algorithm. The off-line training
508 proposed in this paper, based on data obtained from simulations in FAST, tries to cover all
509 the possible scenarios in the operation of the wind turbine. However, one important aspect of
510 the ANN based RL yaw control strategy presented in this document is that the training
511 process of the RL algorithm could be performed on-line during the operation of the wind
512 turbine and feed the system with real-time data.

513 Moreover, the yaw control strategy introduced in this document eliminates the need for
514 tuning the controller of the yaw control system of the wind turbine and, hence, erases the risk
515 of an inadequate tuning and possible damages to the wind turbine components. Furthermore,
516 the possibility to select one optimal solution from a set of optimal solutions enables the wind
517 turbine operator to adequate the operation of the wind turbine to its condition or the need of
518 energy production.

519 Finally, the validation of the proposed ANN based RL yaw control strategy with the
520 aeroelastic code FAST and using real wind speed data gives certainty about its correct
521 operation and its applicability in real wind generation systems.

522

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Table 1. Principal characteristics of the NREL 5MW reference wind turbine

Turbine model	NREL 5MW
Skewed wake correction	Pitt and Peters
Rated power	5 MW
Rotor diameter	126 m
Hub height	90 m
Cut-in wind speed	3 m/s
Rated wind speed	11.4 m/s
Cut-out wind speed	25 m/s

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Table 2. Parameter definition for the ANN based RL yaw control training process

Parameter	Value
Wind Speed [m/s]	3:2:25
DeserveMove [%]	5
YawRateK [-]	0:0.1:1
YawToMove [deg]	0:10:90
ANN Input neurons [-]	4
ANN Hidden Neurons [-]	[75 25]
ANN Output neurons [-]	2
ANN Learning Rate [-]	$1 \cdot 10^{-50}$
Training Ratio [%]	90
Validation Ratio [%]	5
Test Ratio [%]	5

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658

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Table 3. Parameters definition for the ANN based RL yaw control PSO and PoF optimization algorithm

Parameter	Symbol	Value
Population [-]	P	1000
Iterations [-]	n	30
phi_1_max [-]	phi_1_max	1.5
phi_2_max [-]	phi_2_max	0.1
Inertia_max [-]	I_max	0.5

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Table 4. Parameters definition for the ANN based RL yaw control. Decision Making process.

Parameter	Wind Speed
Maximum Mechanical Moment [N·m]	$2.5 \cdot 10^5$

662

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664
665**Table 5.** Validation results of the proposed ANN based RL yaw control strategy

Case	YawAngle [deg]	WindSpeed [m/s]	YawRateK [-]	YawToMove [deg]	Generated power gain [%]	z axis yaw mechanical moment [N·m]
Case 1	72.5	9.1	0.1368	68.87	42.64	$3.657 \cdot 10^5$
Case 2	38.8	10.73	0.0521	65.8992	21.86	$8.317 \cdot 10^4$
Case 3	-49.1	15.3	0.2821	7.6969	12.92	$1.533 \cdot 10^5$
Case 4	43.4	15.7	0	0	0	0
Case 5	42.1 ⁹	25	0	0	0	0
Case 6	-46.3	6.3	0.0272	37.72	19	$1.227 \cdot 10^5$

666
667**Table 6.** State and action variables of the ANN based RL yaw control strategy proposed in ¹⁸

Case	YawAngle [deg]	YawRateK [-]
Case 1	72.5	0.5
Case 2	38.8	0.7
Case 3	-49.1	0.9
Case 4	43.4	0.6
Case 5	42.1 ⁹	0.6
Case 6	-46.3	0.9

668
669**Table 7.** Power gain and mechanical moment comparison

Case	Power gain [%]	Mechanical moment [N·m]	Power gain Old [%]	Mechanical moment Old [N·m]	Δ Generated power gain [%]	Δ z axis yaw mechanical moment [%]
Case 1	42.64	$3.657 \cdot 10^5$	47.83	$5.185 \cdot 10^5$	-5.19	-29.45
Case 2	21.86	$8.317 \cdot 10^4$	27.43	$3.325 \cdot 10^5$	-5.57	-74.99
Case 3	12.92	$1.533 \cdot 10^5$	13.92	$5.114 \cdot 10^5$	-1	-70.08
Case 4	0	0	0	$5.609 \cdot 10^5$	0	-100
Case 5	0	0	0	$8.308 \cdot 10^5$	0	-100
Case 6	19	$1.227 \cdot 10^5$	32.5	$4.487 \cdot 10^5$	-13.5	-72.65

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