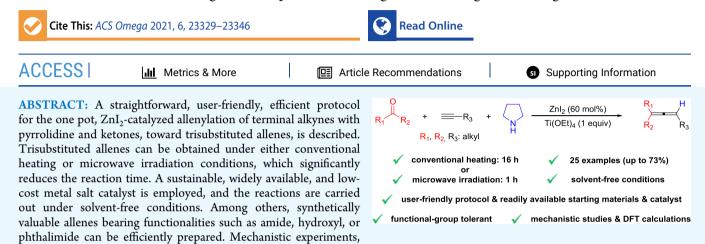




Zinc lodide Catalyzed Synthesis of Trisubstituted Allenes from Terminal Alkynes and Ketones

Leandros P. Zorba, Eunate Egaña, Enrique Gómez-Bengoa, and Georgios C. Vougioukalakis*



including kinetic isotope effect measurements and density functional theory (DFT) calculations, suggest a rate-determining [1,5]hydride transfer during the transformation of the intermediate propargylamine to the final allene.

1. INTRODUCTION

The chemistry of allenes has captivated the scientific community, over the past few decades, and is now regarded as one of the hot topics in Organic Chemistry.¹ Once regarded as too reactive to bear any synthetic value, allenes have proven to be relatively stable moieties, also found in many natural products.² Allenes exhibit unique chemical, conformational, and structural characteristics, as well as important applications in synthetic Organic Chemistry, catalysis, diastereoselective syn-thesis, and pharmaceuticals.^{1a-c,e-g,2,3} Their synthetic value is easily realized, considering the plethora of useful organic transformations they can undergo. These include cyclization and cycloaddition reactions, $2^{c_c,3k,4}$ hydroarylations, hydroaminations,⁶ hydrocyanations,⁷ hydroalcoxylations,⁸ and hydroborations.⁹ In particular, when allenes bear carbonyl, amide, carboxyl, amine, or hydroxyl groups, at certain positions with regard to the allenic moiety, cyclization reactions toward heterocycles such as furans, nitrogen-containing cyclic compounds, or oxazoles take place, all having a wide range of synthetic utility.^{1e,6a,10}

Due to the synthetic importance of allenes, a number of protocols have been reported in the literature. To this end, allenes can be approached by employing a variety of transformations,¹¹ including 1,2-elimination,¹² addition,¹³ S_N2' substitution,¹⁴ Wittig-type, and related reactions,¹⁵ as well as coupling with diazo compounds.¹⁶ By carefully examining most of these synthetic approaches, one realizes that the propargylic moiety comprises a key intermediate.^{9c,11,16f,17} Along these lines, a strategy that has received a lot of attention lately, due to its experimental simplicity and wide substrate scope, is the synthesis of allenes from amines, carbonyl compounds, and alkynes, usually mediated by transition metal catalysts (Scheme

1). This transformation was first reported by Crabbé and coworkers in their seminal work on the synthesis of monosubstituted allenes from paraformaldehyde, diisopropylamine, and terminal alkynes (Scheme 1).¹⁸ The reaction (Crabbé homologation) is catalyzed by CuBr. Diisopropylamine, formaldehyde, and the alkyne initially yield the corresponding propargylamine, which undergoes an intramolecular transformation to form the allene product.

Several related reports have been published ever since. The research group of Ma has significantly contributed to the field.¹⁹ Specifically, in 2002, Ma and co-workers reported a chiral approach for the synthesis of 2,3-allenoles with high ee% (enantiomeric excess) and good to very good yields (64-79%), under conditions analogous to those developed by Crabbé (Scheme 1).²⁰ Later on, Nakamura and co-workers showed that the homologation of propargyl benzyl ethers to monosubstituted allenes can be performed under microwave (MW) conditions, using CuBr and employing dicyclohexylamine as a hydride donor.²¹ Ma and co-workers developed two additional modified versions of the Crabbé homologation by replacing CuBr with CuI, allowing the formation of monosubstituted allenes bearing amide, ether, mesylate, or hydroxyl moieties (Scheme 1).²² The use of aldehydes other than formaldehyde, for the synthesis of 1,3-disubstituted allenes, was realized only a

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Scheme 1. Selected Examples for the Allenylation of Terminal Alkynes with Amines and Carbonyl Compounds

monosubstituted allenes

trisubstituted allenes

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decade ago, more than 30 years after the first report on the use of paraformaldehyde. In particular, Ma and co-workers reported on the synthesis of 1,3-disubstituted allenes from alkynes, morpholine, and mainly aryl-substituted aldehydes, under ZnI₂ catalysis (Scheme 1).²³ Subsequently, Kitagaki, Mukai, and co-workers reported that CuI is also capable of performing the Crabbé homologation toward 1,3-disubstituted allenes.²⁴ In addition to the low catalyst loading employed, the reaction was carried out under microwave irradiation; however, the reaction conditions were relatively harsh (200 °C) and the isolated yields were moderate. Moreover, Ma and co-workers developed a CuIcatalyzed protocol, under conventional heating, utilizing aliphatic aldehydes,²⁵ against which the previously reported ZnI₂ protocol was not as efficient. This modified coppercatalyzed strategy also allowed the synthesis of hydroxylsubstituted allenes at the α - or β -position. A related, two-step approach was introduced by Yu and co-workers, furnishing 1,3disubstituted allenes bearing sensitivity to high-temperature functionalities.²⁶ Although the corresponding allenes are obtained in high yields under relatively low temperatures, the reaction conditions require stoichiometric amounts of ZnI_2 (1.5 equiv), in addition to the fact that two catalysts are needed. An NHC-coordinated Au catalyst was also shown to be efficient, toward 1,3-disubstituted allenes, under low catalyst loading (2.5 mol %) and mild conditions (70 °C, Scheme 1).²⁷ Minor drawbacks of this catalytic system are the prolonged reaction times (48 h), in addition to its focus on aryl-substituted aldehydes.

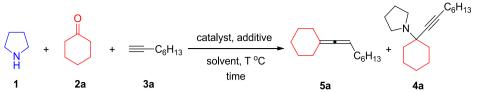
A study focusing on the capability of a variety of secondary amines to facilitate the [1,5]-hydride shift in propargylamines, leading to terminal or 1,3-disubstituted allenes, showed that allyl *tert*-butylamine (for terminal and 1,3-substituted allenes) and 1,2,3,6-tetrahydropyridine (for 1,3-disubstituted allenes) afford the best results.²⁸ The α -hydrogens of the amine are allylic in both cases, a fact that could rationalize the corresponding efficient hydride transfer ability.

Early reports on Au- and Ag-based catalytic protocols, developed by Che and co-workers, provide access to chiral 1,3-disubstituted allenes from preformed chiral propargylamines.²⁹ Chiral allenes are synthetically valuable and biologically relevant and have been found in many natural products.^{1b,c,11b,30} Therefore, it comes as no surprise that the asymmetric version of the allenylation of terminal alkynes has attracted great interest. Along these lines, Cu-catalyzed, Zn-catalyzed, and dual catalytic systems comprising Cu/Zn or Cu/Cd have been developed for the asymmetric synthesis of 1,3-disubstituted allenes in either one- or two-step approaches.³¹ Chirality is achieved using a chiral amine, inducing the enantioselective formation of the in situ generated propargylamine intermediates, which are then converted to the axially chiral allenes. In some cases, a hydroxyl group residing at the α -carbon of the alkyne moiety has been shown to positively influence the ee% in this regard.^{31a}

The one-pot synthesis of trisubstituted allenes was achieved about 8 years ago,³² 3 years after the allenylation of terminal alkynes to 1,3-disubstituted allenes was reported for the first time.²³ Given that 1,3-disubstituted allenes are furnished by employing aldehydes, trisubstituted allenes should be in principle accessible by employing ketones as the carbonyl counterparts. Moreover, the in situ generated intermediate from the reaction of aldehydes is proposed to be a propargylamine; therefore, the analogous tetrasubstituted propargylamines should be the key intermediate species when ketones are applied. However, ketones are more challenging substrates than aldehydes, in this transformation, due to the increased steric protection of the carbonyl center and electronic effects.³³ Therefore, the synthesis of propargylamines employing ketones was reported only a decade ago.³⁴

In a seminal work, the research group of Ma reported the ability of CdI_2 to catalyze the one-pot synthesis of trisubstituted allenes from alkynes, employing pyrrolidine as the amine, though with a relatively limited ketone scope (Scheme 1).³² Notably, ZnI_2 was unable to mediate this transformation above traceless amounts in the presence of toluene as a solvent, whereas although CuI was highly reactive for the synthesis of the precursor propargylamines, it could not conclude the transformation to the desired allenes. Very few reports have been published toward trisubstituted allenes by exploiting this kind of transformation ever since.^{19,35} Ma and co-workers developed a two-step procedure, employing CuI to facilitate the first step of the reaction, toward propargylamines, followed by filtration of the crude mixture and further reaction with $ZnBr_2$, to yield the

Table 1. Optimization of the Reaction Conditions^a



entry	catalyst (mol %)	additive	solvent	T (°C)	time (h)	5a ^f yield	5a:4a ratio
1	$\operatorname{ZnI}_{2}(60)$		neat	120	16	(24)	
2 ^b	$\operatorname{ZnI}_{2}(60)$	Ti(OEt) ₄	neat	120	16	58	77:23
3 ^b	$ZnBr_{2}$ (60)	Ti(OEt) ₄	neat	120	16	45	94:6
4 ^b	$ZnCl_{2}(60)$	Ti(OEt) ₄	neat	120	16	36	89:11
5 ^b		Ti(OEt) ₄	neat	120	16	0	
6 ^b	$ZnI_{2}(80)$	Ti(OEt) ₄	neat	120	16	64	90:10
7^{b}	$\operatorname{ZnI}_{2}(60)$	Ti(OEt) ₄	<i>p</i> -cymene	120	16	16	19:81
8	$\operatorname{ZnI}_{2}(60)$	Ti(OEt) ₄	neat	120	16	77 (64)	91:9
9 ^c	$ZnI_{2}(60)$	Ti(OEt) ₄	neat	120	16	43	54:46
10	ZnI_{2} (40)	Ti(OEt) ₄	neat	120	16	67	85:15
11	$ZnI_{2}(60)$	Ti(OEt) ₄ NaI	neat	120	16	55	73:27
12	$\operatorname{ZnI}_{2}(60)$	Ti(OEt) ₄ Bu ₄ NI	neat	120	16	17	29:71
13	$ZnI_{2}(60)$	$Ti(OEt)_4$	neat	120	8	16	41:59
13	$ZnI_{2}(60)$	Ti(OEt) ₄	neat	110	16	44	83:17
14	$ZnI_{2}(60)$	Ti(OEt) ₄	neat	130	16	65	97:3
15 ^d	$\operatorname{ZnI}_{2}(60)$	Ti(OEt) ₄	neat	120	1	86 (71)	95:5
16 ^e	$\operatorname{ZnI}_{2}(60)$	Ti(OEt) ₄	neat	120	1	74	96:4
17 ^d	$\operatorname{ZnI}_{2}(60)$	Ti(OEt) ₄	neat	110	1	46	67:33
18 ^d	$ZnI_{2}(60)$	Ti(OEt) ₄	neat	130	1	79	95:5
19 ^d	$ZnI_{2}(60)$	Ti(O- <i>i</i> -Pr) ₄	neat	120	1	(18)	
20	ZnI_{2} (60)	Ti(O- <i>i</i> -Pr) ₄	neat	120	18	7	

^{*a*}Unless otherwise mentioned, all reagents and additives were employed in 1 equiv. ^{*b*}2 equiv of $Ti(OEt)_4$ were used. ^{*c*}0.5 equiv of $Ti(OEt)_4$ were used (conventional heating). ^{*d*}The reaction was performed under microwave irradiation (MW) at 300 W. ^{*e*}The reaction was performed under microwave irradiation (MW) at 200 W. ^{*f*}Yield of allene **5a** in the crude mixture (isolated yields in brackets).

final allene product.^{35a} A dual catalytic system, employing CuI and $ZnBr_2$ in a one-pot approach, was developed by the same research group; however, 2 equiv of $Ti(OEt)_4$ are also necessary for the reaction to proceed efficiently (Scheme 1).^{35b}

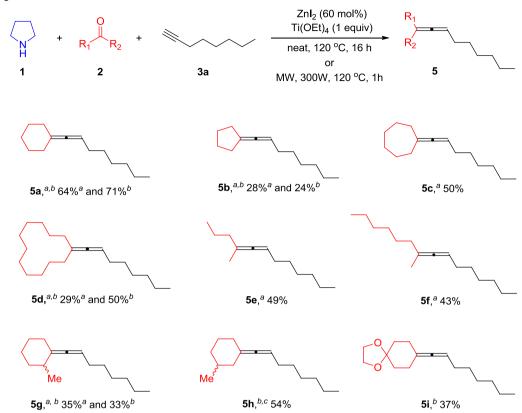
Our continuous interest in the application of sustainable metal catalysis in useful organic transformations,³⁶ as well as the above-described importance of allenes in organic synthesis, prompted us to develop an efficient, single-catalyst protocol for the synthesis of trisubstituted allenes. In a recent work of ours, we reported the synthesis of tetrasubstituted propargylamines from amines, alkynes, and ketones under $Zn(OAc)_2$ catalysis.³ During the exploration of this transformation, using a variety of metal salts, we found that under certain conditions, ZnI₂ alone can mediate the allenylation of terminal alkynes to trisubstituted allenes, though in poor yields. Given that this transformation had not been satisfactorily developed, with the reported methods using toxic metals under near stoichiometric loadings or a cocktail of catalysts, additives, and solvents, we were interested to further study the use of zinc salts. Ideally, the reaction would be catalyzed by a single, nontoxic, and inexpensive catalyst, employing stoichiometric amounts of the starting amines, alkynes, and ketones. Moreover, the protocol would preferably avoid the use of a solvent to minimize waste, also avoiding prolonged reaction times. Herein, we report our findings on such an efficient and user-friendly catalytic protocol, employing ZnI₂ in the absence of the solvent, operating under either conventional heating or microwave irradiation conditions, thus substantially reducing reaction time from 16 to 1 h (under microwave conditions).

2. RESULTS AND DISCUSSION

The optimization of the reaction began using pyrrolidine (1 mmol), cyclohexanone (1 equiv), phenylacetylene (1 equiv), and 60 mol % ZnI_2 , by heating the reaction mixture for 16 h at 120 °C. Based on the gas chromatography-mass spectrometry (GC-MS) analysis of the crude mixture, the conversion of starting materials was complete, but less than 25% yield of the corresponding trisubstituted allene was obtained (Table 1). A one-pot two-step approach was also probed, initially employing 20 mol % of ZnI₂ at 120 °C, followed, after 16 h, by an addition of 60 mol % ZnI_2 and heating the reaction at the same temperature for an additional 1 h, either in the absence or in the presence of dry toluene; however, both attempts yielded poor results. When phenylacetylene was replaced with 1-octyne, slightly better results were obtained. A common strategy to activate the carbonyl moiety by rendering it more electrophilic is to use $Ti(OEt)_4$ as an additive. In fact, this reagent has been used in both KA² (ketone-amine-alkyne coupling)^{32,38} and allenylation reactions employing carbonyl compounds^{35b} as an activating reagent. Besides increasing the electrophilicity of the carbonyl groups, Ti(OEt)₄ also serves as a drying agent, abstracting the water produced during the course of the reaction. On this basis, when $Ti(OEt)_4$ was used as an additive (1 equiv), after 16 h at 120 °C and following chromatographic purification, 5a was obtained in 64% isolated yield (Table 1, entry 8).

A number of zinc salts were then evaluated for their catalytic activity, with ZnI_2 providing the best results (Table 1). Reduction or increase of Ti(OEt)₄ equivalents to half or two,

Scheme 2. Scope of Ketones^{abc}



^{*a*}All reactions were carried out at a 1 mmol scale for all reagents, 60 mol % ZnI₂, and 1 mmol Ti(OEt)₄. Reaction under conventional heating. ^{*b*}Reaction under microwave irradiation. ^{*c*}Allene **5h** was isolated as a 2.7:1 dr diastereomeric mixture (determined by GC-MS).

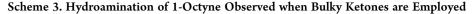
respectively, led to lower 5a yields. Upon decreasing the catalyst loading to 40 mol %, the formation of 5a decreased slightly. The presence of NaI or ^tBu₄NI as additional iodine sources had a negative impact on the formation of the desired allene too. We then focused on optimizing the reaction temperature and time. A decrease of the reaction time to 8 h lowered the allene yield, whereas the reduction or increase of the temperature to 110 or 130 °C, respectively, had a negative impact on the yield of the reaction as well. In the absence of a zinc catalyst, the reaction does not take place. A series of amines were also studied for their efficiency in the formation of the desired allenes. Morpholine, piperidine, di-n-propylamine, N-allyl-N-tert-butylamine, 1-octylamine, cyclohexylamine, and benzylamine were tested, besides pyrrolidine. Piperidine and N-allyl-N-tert-butylamine afforded the best results; however, both were outperformed by pyrrolidine.

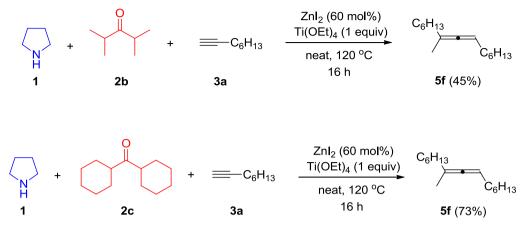
Microwave irradiation (MW) has become very attractive, over the past few decades, as an alternative means of heating up reactions, which are thus heated more efficiently, with reaction times often being substantially reduced.³⁹ Given that alkyne allenylation under MW irradiation conditions has been reported in the past, with paraformaldehyde or substituted aldehydes as the carbonyl moieties,^{21,24} we tested our reaction protocol under MW conditions, resulting in the isolation of allene **5a** in 71% yield after chromatographic purification. Not only was the desired product obtained in higher yield, but, equally important, the reaction time was substantially reduced to 1 h. Prompted by the positive result, we decided to pursue further both the conventional heating and the MW irradiation protocols. Therefore, slightly more than half of the substrate scope experiments were conducted under conventional heating, and the rest of the reactions were carried out under MW irradiation, while a few reactions were set up under both protocols for comparison purposes.

Finally, upon replacing $Ti(OEt)_4$ with $Ti(O-i-Pr)_4$, the formation of **5a** was not satisfactory under microwave irradiation conditions (18% isolated yield, Table 1). When the same reaction was conducted under conventional heating, the isolated yield decreased even further (7%).

With the optimized conditions in hand, we explored the scope of the reaction against a variety of ketones and alkynes. The reaction of cyclohexanone with 1-octyne gave product 5a in 64 or 71% isolated yield, under conventional heating or MW irradiation, respectively (Scheme 2). When the ring of the cyclic ketone was shortened by one methylenic group, the isolated yield decreased to 28 or 24%, respectively (5b, Scheme 2), most probably because of the increased stabilization of the ketimine cation derived from pyrrolidine and cyclopentanone, compared to that formed from pyrrolidine and cyclohexanone. Replacing cyclopentanone with cycloheptanone increased the yield of the desired allene (5c) to 50% (conventional heating), while the use of a cyclic ketone bearing an even larger ring (cyclododecanone) gave 5d in 29 or 50% isolated yield, under conventional heating or MW irradiation, respectively. Replacing cyclic ketones with linear aliphatic ketones resulted in a reduction of the allene vield (5e and 5f, Scheme 2). This was anticipated, given that linear ketones lack the strain release driving force related to the cyclic ketones when nucleophilically attacked by the amine.

The influence of ketone's stereochemical environment/ hindrance on the efficiency of the transformation was also





investigated by employing two ketones bearing a methyl group at the α - or β -position in relation to the carbonyl moiety. When 2-methyl-cyclohexanone reacted with 1-octyne, a 35 or 33% yield of the corresponding allene 5g was obtained (conventional heating or MW irradiation, respectively). On the other hand, when 3-methyl-cyclohexanone reacted under MW irradiation conditions, a 54% yield of 5h was obtained as a diastereomeric mixture (2.7:1 dr). The decreased efficiency of allenylation, especially in the case of 2-methyl-cyclohexanone, can be attributed to the increased nonfavorable stereochemical interactions between the ketiminium cation and the zinc acetylide during the nucleophilic attack of the latter, leading to the propargylamine intermediate. In the case of 3-methylcyclohexanone, the methyl group is moved one carbon atom further away from the carbonyl, thus inducing a less significant stereochemical congestion to the overall outcome. When 1,4dioxaspiro[4.5]decan-8-one was subjected to the MW condition protocol, a 37% yield of allene 5i was obtained (Scheme 2). This allene compound encompasses a useful handle for additional elaboration, which can be done by removing the 1,4-dioxaspiro group and further functionalization.

3-Pentanone and 4-decanone did not allow the formation of the corresponding allenes, being essentially unreactive under our thermal condition to protocol. Interestingly, when 2,4-dimethyl-3-pentanone 2b or dicyclohexylmethanone 2c were employed, the allene product obtained did not contain the ketone fragment. Instead, allene 5f was isolated, in 45 or 73% yield, respectively (Scheme 3). This observation suggests that bulkier ketones are not compatible with our protocol, instead leading to the dimerization and hydroamination of the terminal alkyne, and the subsequent formation of the corresponding allene structure, via a [1,5]-hydride shift, a transformation reported in the literature.⁴⁰ This transformation was not observed with the other substrates studied herein, most probably due to the fact that all other ketones used are way more reactive due to their decreased steric protection. Finally, none of the aryl ketones employed (acetophenone, p-MeO-, m-MeO-, p-Cl-, and p-NO₂acetophenone, 2-acetylpyridine, and benzophenone) afforded the desired allene, even when these were highly electrophilic, such as *p*-NO₂-acetophenone. In the case of *p*-MeO-, *m*-MeO-, and *p*-Cl-acetophenone, no allene or propargylamine species were obtained. Instead, starting materials and unidentified byproducts were observed. In the case of *p*-NO₂-acetophenone, only starting materials were identified, whereas in the case of 2acetylpyridine, we observed starting materials and 6% of the

allene product, based on GC-MS analysis, at the end of the reaction.

The scope of the alkynes was probed next (Scheme 4). 1-Octyne can efficiently react with a number of ketones, providing the corresponding allenes, as discussed above and is shown in Scheme 2. Replacing 1-octyne with 1-pentyne yielded 42% of allene 5j under conventional heating conditions (Scheme 4). This decrease in the isolated yield obtained for 5j, in comparison to that for 5k, can be attributed to the low boiling point of 1pentyne in relation to the temperature of the reaction. The transformation is highly efficient with 4-phenyl-1-butyne, providing allene 5k in 73% yield for either conventional heating or MW conditions. When 3-phenyl-1-propyne was used, the yield for 5l decreased to 18% (conventional heating conditions). Interestingly, upon replacing the aryl group of 3-phenyl-1propyne with a cyclohexyl group, the yield for the corresponding allene (5m) increased to 45%. A compound bearing a phthalimide group at the *a*-position in relation to the alkyne moiety furnished allene 5n in 51% yield, whereas an amide group at the same position led to a 32% isolated yield for the desired allene 50, as well as to a 30% yield of the intramolecular cyclization product of the alkyne, that is, the corresponding oxazole product.

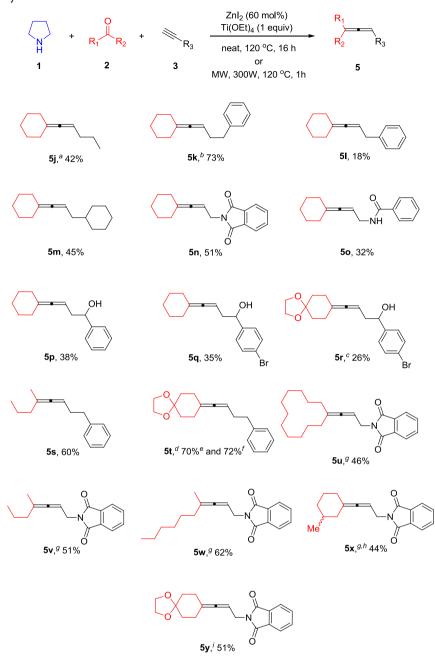
Unfortunately, the presence of an ester group, instead of an amide, when **3b** was used (Scheme 5), did not allow the formation of the desired allene. In fact, ethyl benzoate (**6b**) was isolated in 90% yield, originating from the nucleophilic attack of ethoxide, deriving from $Ti(OEt)_4$, to the carbonyl group of **3b**, as well as 7% of allene **6b** (Scheme 5). The formation of **6b** can be rationalized by the ZnI_2 -catalyzed reaction between pyrrolidine, cyclohexanone, and alkyne **3b**, followed by hydrolysis of the ester group. Alternatively, or simultaneously, alkyne **3b** can hydrolyze first, yielding the corresponding propargylic alcohol, which is then involved in the three-component reaction with pyrrolidine and cyclohexanone, toward **6b**.

Allenes **5p**, **5q**, and **5r** were also isolated in 38, 35, and 26% yield, respectively (Scheme 4). These allenes show that our protocol can tolerate a number of functional groups, besides amides, phthalimides, and 1,4-dioxaspiro compounds, and can be used in late-stage functionalization strategies. Moreover, such allenes can be modified further, either on the allene moiety or the free hydroxyl group (or even at the bromide in **5q** and **5r**), providing access to a variety of synthetically useful scaffolds.

The combination of the aforementioned alkynes with ketones other than cyclohexanone resulted in the synthesis of the

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Scheme 4. Scope of Alkynes^{abcdefghi}



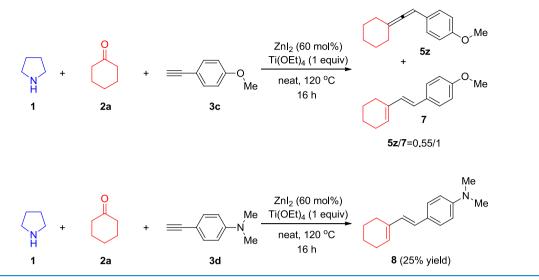
^{*a*}Unless otherwise mentioned, all reagents were employed in a 1 mmol scale, as well as the additive, the catalyst loading was 60 mol %, and the reaction was performed under conventional heating; 5 equiv of 1-pentyne were used. ^{*b*}The reaction afforded 73% of **5k** when performed under conventional and MW conditions. ^{*c*}The reaction was performed at a 0.8 mmol scale. ^{*d*}A total of 1.6 mmol of 4-phenyl-1-butyne and pyrrolidine **1** was used. ^{*c*}Allene **5t** was isolated at 70% under conventional heating. ^{*f*}Allene **5t** was isolated at 70% under conventional heating. ^{*f*}Allene **5t** was isolated at 72% under MW conditions. ^{*b*}Allene **5x** was obtained as a mixture of diastereomers with 1.9:1 dr (determined by GC-MS). ^{*i*}A total of 1.6 mmol of pyrrolidine **1** was used.

Scheme 5. Performance of the Ester-Substituted Alkyne 3b

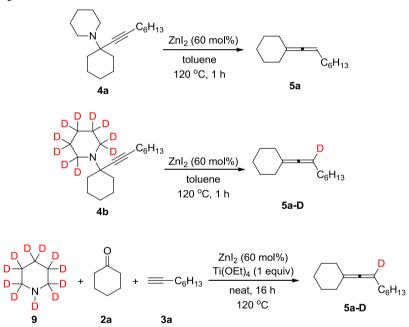


corresponding allenes in moderate to good yields (Scheme 4). 4-Phenyl-1-butyne gave the best results, allowing the isolation of allenes **5s** and **5t** in 60 and 70% yield, respectively, under conventional heating conditions. The isolated yield of **5t** under

Scheme 6. Synthesis of Dienes via the Allenylation of Terminal Alkynes



Scheme 7. Mechanistic Experiments

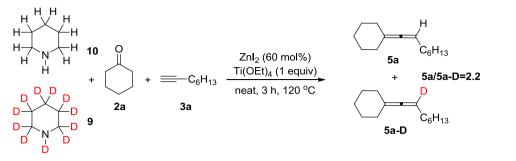


MW conditions was essentially the same as that obtained under conventional heating (72%). Given that the phthalimide moiety provides an important handle for further functionalization, we studied the performance of N-propargylphthalimide with a variety of ketones other than cyclohexanone under MW irradiation conditions. Cyclic or linear ketones allowed the isolation of allenes 5u, 5v, 5w, and 5x, in 46, 51, 62, and 44% yield, respectively (Scheme 4). Due to the fact that both the ketone and the alkyne leading to 5y are solids at room temperature, this reaction was difficult to operate under MW conditions; therefore, conventional heating was used in this case, leading to a 51% isolated yield. Finally, we note that our findings described herein suggest that MW irradiation conditions, when compared to conventional heating, have either a positive or an insignificant impact on the reaction outcome, besides, of course, the greatly shortened reaction times.

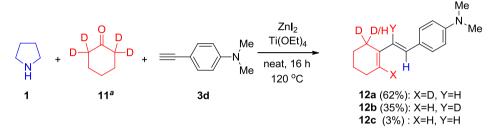
In some cases of our substrate scope studies, a byproduct of dienic nature was also generated. When aliphatic alkynes were

employed, the yield of this diene byproduct was very low, usually insignificant. However, when aromatic alkynes were used, diene formation became a major drawback for the isolation of the desired allene products. Phenylacetylene allowed the formation of the allenes in low yield, in addition to byproducts. Arylsubstituted alkynes bearing electron-withdrawing substituents (*p*-Cl- and *p*-CF₃-phenylacetylene) allowed limited formation of the desired allene, with the majority of products being the enamine deriving from cyclohexanone and pyrrolidine, as well as a number of unidentified byproducts. On the other hand, when p-OMe-phenylacetylene (3c, Scheme 6) was employed, a mixture of the desired allene 5z and diene 7 was obtained, in a 0.55:1 ratio, respectively. The diene product is obtained in a higher ratio when a more strongly electron-donating substituent is introduced on the aryl alkyne, as in N,N-dimethylaminophenylacetylene 3d (Scheme 6). In this case, diene 8 (trans diastereoisomer) was exclusively obtained in 25% isolated yield. Other phenyl acetylenes, such as p-Me- and p-Cl-substituted,

Scheme 8. Kinetic Isotope Effect Results



Scheme 9. Deuterium Labeling Experiment for the Diene Byproduct^a



^aReaction of ketone 11 (with initial 96% deuterium atoms on the α -carbons of the carbonyl group) toward the diene byproduct 12.

gave a mixture of inseparable additional byproducts, in addition to the mixture of the corresponding allenes and dienes.

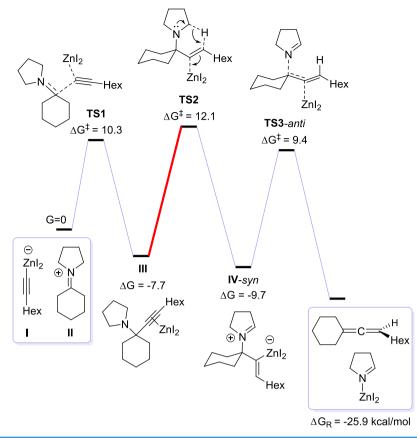
The mechanism of terminal alkyne allenylation has been proposed to begin with the formation of a propargylamine moiety, followed by a hydride transfer that yields the allene structure. $^{19-22,24-32,35}$ To identify the propargylamine species as a possible intermediate in our protocol, propargylamine 4a was heated at 120 °C for 1 h in the presence of ZnI₂, yielding allene 5a (Scheme 7). Next, propargylamine-D10 4b was synthesized. Upon its reaction with ZnI₂ for 1 h at 120 °C, allene 5a-D was obtained, with full deuterium incorporation on the allenic carbon (Scheme 7). When piperidine-D11 9 was used as the amine, under our protocol conditions, allene 5a-D was furnished, again with full deuterium incorporation at the allenic carbon (Scheme 7). These observations suggest that propargylamines are indeed the intermediate species en route to the allenes. Moreover, the allenic hydrogen originates from the amine moiety of 4b, which is the product of an initial KA^2 reaction between piperidine-D11 9, cyclohexanone, and 1octyne.

To find the rate-determining step of our protocol's transformation, a reaction was set up using a 1:1 mixture of piperidine-H11 (10) and piperidine-D11 (9), along with 1octyne and cyclohexanone, under our standard, conventional heating conditions. It is worth mentioning that the reliable measurement of the corresponding kinetic isotope effect required a very long delay time during our ¹H NMR studies. This is because in many of the allenes isolated, allenic protons give integrations lower than 1 (usually in the range 0.83-0.98) per proton nuclei, an effect known in the literature.^{32,35} Although these prolonged relaxation times are not really problematic with regards to the characterization of the products, they comprise a significant problem when one wants to precisely measure a kinetic isotope effect. Fortunately, by increasing the relaxation delay (d1) of the ¹H NMR experiment for allene 5a from the typical 1-100 s, we found that the integration ratio was substantially improved. By increasing the relaxation delay time

further, to 300 s, the ratio of the allylic methylenic protons vs the allenic proton in **5a** became 2.03:1.00. Using this relaxation delay times in our ¹H NMR measurements, for the intermolecular competition between piperidine-H11 and piperidine-D11, the ratio of the corresponding allenes (**5a/5a-D**) was found to be 2.25 (Scheme 8). This measurement suggests the existence of a primary kinetic isotope effect in the overall transformation, with a value of $k_{\rm H}/k_{\rm D} = 2.25 \pm 0.15$. This can be rationalized with a C-H/C-D bond breaking at the rate-determining step of the transformation. This finding is in agreement with analogous results in transformations leading to disubstituted allenes,^{18a,31k} as well as our density functional theory (DFT) calculations' results (vide infra).

To study the formation of the diene byproduct, a reaction was set up, employing pyrrolidine, 2,2,6,6-tetradeuterated-cyclohexanone (11), and N,N-dimethylamino-phenylacetylene (3d) under our standard, conventional heating reaction conditions (Scheme 9). A mixture of diene products 12a-c was obtained. Deuterium was incorporated into two of the vinylic carbons, with the vinylic/benzylic carbon atom bearing only protons in all cases. In product 12a, obtained in a 62% relative ratio, the deuterium atom was located at the olefinic site of the cyclohexene ring. In diene 12b, obtained in a 35% relative ratio, the deuterium atom was located at the sp² carbon in the α position with regards to the cyclohexene ring. Finally, diene 12c, in which both the above-mentioned carbon centers are connected with protons, was obtained in a 3% relative ratio (Scheme 9). The "loss" of deuterium nuclei from the vinylic carbon of the cyclohexene ring can be rationalized by the enoleketone equilibrium of deuterated ketone 11, during the course of the reaction, due to their exchange by protons deriving from the amine and the terminal alkyne. The fact that no deuterium incorporation was observed on the vinylic/benzylic carbon suggests that this proton may originate from the amine due to the [1,5]-hydride shift. Notably, the other carbon in 12, previously α to the cyclohexanone carbonyl carbon (in the product, allylic on the cyclohexane ring), was found to have a

Scheme 10. Energy Profile for the ZnI₂ Catalyzed Allenylation of 1-Octyne with Pyrrolidine and Cyclohexanone

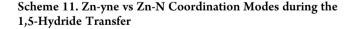


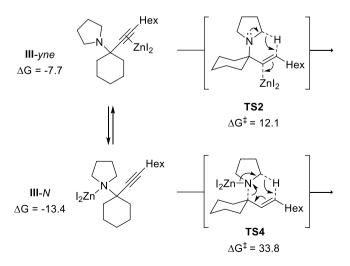
0.76(H)/1.24(D) ratio. Based on these findings and related literature precedence,⁴¹ we hypothesize that the allene product is a precursor to the diene byproduct, which is most probably obtained via the activation of the allene moiety by ZnI₂.

To gain further insight into the overall terminal alkyne allenvlation reaction mechanism, we carried out DFT calculations with the Gaussian 16 suite of programs, using B3LYP functional, together with the 6-31G(d,p) basis set for the structure optimizations and M06-2X/def2tzvpp for the singlepoint energy refinements. To mimic the reaction conditions, we used an implicit solvent model (IEFPCM) with toluene as the solvent. As reagent models for the calculations, pyrrolidine (1), cyclohexanone (2a), 1-octyne (3a), and ZnI₂ were used. As previously computed in a related system,^{36f} the initial deprotonation of 1-octyne generates alkynyl-Zn complex I, and its attack to iminium electrophile II presents an activation energy of only 10.3 kcal/mol (TS1, Scheme 10), forming neutral species III in an exothermic process. Next, the critical step of H transfer was calculated, finding the transition step TS2, with an energy of 12.1 kcal/mol, relative to the starting materials I + II, which corresponds to an activation of 19.8 kcal/mol from III.

According to the activation energies in Scheme 10, the H transfer is rate limiting (TS2, $\Delta G^{\ddagger} = 19.8 \text{ kcal/mol}$), but the elimination step could in principle compete ($\Delta G^{\ddagger} = 19.1 \text{ kcal/mol}$) in certain circumstances (vide infra). Also, the energy of TS2 seems too low for the experimental reaction temperature (120 °C), and thus, the agreement between the experiments and calculations was not complete at this point. The zwitterionic Zn-alkenyl species IV presents two main conformers depending on the relative *anti* or *syn* disposition of the imminium and zinc moieties. Not surprisingly, the energetically lowest conforma-

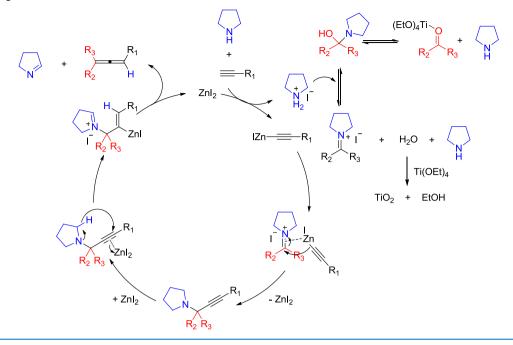
tion of **IV** is *syn* (as shown in Scheme 10), placing the negative and positive charges close to each other, whilst the elimination through **TS3** prefers an *anti*-orientation. Indeed, the activation energies for the *anti* (9.4 kcal/mol, **TS3**-*anti*) and *syn* (12.1 kcal/ mol) elimination pathways differ substantially, allowing to safely discard the *syn* option. In this regard, it is interesting to note that both the triple bond and the amine can coordinate the ZnI₂ salt in complex **III**, but, as shown in Scheme 11, the N-Zn coordination in **III**-*N* is stronger by about 5 kcal/mol than the alkyne coordination in **III**-*yne*. This observation is crucial since **III**-*N* can be considered the steady state of the reaction,





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Scheme 12. Proposed Mechanism



increasing the computed activation energy of the rate-limiting **TS2** to 25.5 kcal/mol, which perfectly explains the KIE and the reaction temperature. This scenario also led us to consider an alternative H-transfer mechanism from **III**-*N*, where the H-shift and ZnI₂-elimination would occur in a concerted manner through a cyclic transition state (**TS4**), with concomitant cleavage of the C–N bond and H transfer from the pyrrolidine ring to the alkyne fragment. However, **TS4** presents a very large activation energy ($\Delta G^{\ddagger} > 45$ kcal/mol), being unable to compete with the relatively lower energies of the two-step process in **TS2** and **TS3**-*anti*.

Based on the above-described mechanistic studies and theoretical calculations, as well as literature precedence on related transformations,^{32,35} we propose a possible mechanism shown in Scheme 12. Initially, the amine reacts with the ketone providing a ketiminium cation, a process assisted by the preformed ammonium cation (proton donor) and enhanced by the presence of the Lewis acid Ti(OEt)₄, which interacts with the carbonyl group, effectively increasing its electrophilicity. The alkyne reagent reacts with the ZnI₂ catalyst, forming the zinc acetylide, a process most probably supported by the amine. This in situ generated zinc acetylide nucleophilically attacks the ketiminium cation, forming the propargylamine intermediate, in addition to one molecule of water, which reacts with $Ti(OEt)_4$, to give ethanol. Activation of the triple bond of the propargylamine intermediate by ZnI_2 enables a [1,5]-hydride transfer, which is the rate-determining step of the reaction, leading to the removal of the amine component, as well as the zinc catalyst, furnishing the final allene.

3. CONCLUSIONS

Herein, we are presenting a straightforward synthetic protocol for the allenylation of terminal alkynes with ketones and pyrrolidine, toward trisubstituted allenes, under inexpensive, sustainable, and widely available ZnI₂ catalysis. The one-pot reaction requires stoichiometric amounts for all three reactants, as well as more sustainable conditions and reduced catalyst loading, compared to all analogous protocols reported thus far in the literature. $Ti(OEt)_4$ is also used to activate the carbonyl group and scavenge water. Our protocol does not require the use of solvent and is efficient either under conventional heating or MW irradiation conditions, which substantially reduce reaction time. A variety of alkynes and aliphatic ketones have been successfully employed. Equally important, the protocol is functional-group tolerant and, therefore, can be employed in late-stage functionalization steps. Mechanistic investigations revealed that the allenic proton originates from the amine utilized. Moreover, the key intermediate to the allenes is the corresponding propargylamine compound. Kinetic isotope effect measurements and DFT calculations suggest that the 1,5-hydride transfer, transforming the intermediate propargylamines to the corresponding allenes, is the rate-limiting step of the overall transformation. We also present a brief study on the related formation of 1,3-dienes, which are the byproducts for some specific substrates utilized. These findings may prove helpful toward designing a new method for the synthesis of 1,3dienes.

4. EXPERIMENTAL SECTION

4.1. General Information. All chemicals, starting materials, and catalysts were received from commercial sources, and the majority of these were used without further purification, with the exception of cyclohexanone and pyrrolidine, which were distilled prior to their use. All reactions were carried out under an argon atmosphere in flame-dried, Teflon-sealed screw-cap pressure tubes or Schlenk tubes. The course of the reactions was monitored via GC-MS or thin layer chromatography (TLC), using silica gel 60 coated aluminum sheets (0.2 mm), absorbing at 254 nm (silica gel 60 F254), as well as using a potassium permanganate solution for visualization. All products were isolated by high-pressure gradient column chromatography, using silica gel 60 (230–400 mesh) and mixtures of hexanes/ ethyl acetate as the eluent.

NMR spectra were recorded on Bruker Avance-400 MHz or Varian Mercury 200 MHz instruments, using CDCl₃ as a solvent and its residual solvent peak as a reference. NMR spectroscopic data are given in the order: chemical shift, multiplicity (s, singlet, br, broad, d, doublet, t, triplet, q, quartet, dd, doublet of doublets, dt, doublet of triplets, m, multiplet), coupling constant in hertz (Hz), and a number of protons. High-resolution mass spectrometry (HRMS) spectra were recorded using a QTOF maxis Impact (Bruker) spectrometer with electron spray ionization (ESI). GC-MS spectra were recorded with a Shimadzu GCMS-QP2010 Plus Chromatograph Mass Spectrometer using a MEGA (MEGA-5, FT: 0.25 μ m, ID: 0.25 mm, L: 30 m, T_{max} : 350 °C, Column ID no. 11475) column, using chloroform as a solvent.

4.2. General Procedure for the Synthesis of Alkynes. 4.2.1. N-(Prop-2-yn-1-yl)benzamide (Used for Allene 50). To a two-necked flask, flame-dried and purged with Ar, benzoic acid (1.221 g, 10 mmol, 1 equiv), 1-ethyl-3-(3dimethylaminopropyl)carbodiimide (EDC) hydrochloride (2.75 g, 15 mmol, 1.5 equiv), HOBt (2.027 g, 15 mmol, 1.5 equiv), and 15 mL of dry dichloromethane (DCM) were added. The reaction mixture was stirred for 10 min and then cooled to 0 °C. Afterward, 2-propynylamine dissolved in 5 mL of dry DCM was added, and the reaction was allowed to return to room temperature and react under these conditions for 18 h. The reaction mixture was washed with a 5% aqueous citric acid solution (twice) and, afterward, with a 10% aqueous K₂CO₃ (twice). The organic layer was then dried over MgSO₄, filtered, and the solvent was removed in vacuo to furnish a white solid, which was purified by gradient column chromatography, allowing the isolation of N-(Prop-2-yn-1-yl)benzamide as a white solid. Spectral analysis for N-(Prop-2-yn-1-yl)benzamide agrees with the reported spectral data found in the literature.⁴²

4.2.2. Prop-2-yn-1-yl Benzoate (**3b**). To a two-necked flask, flame-dried and purged with Ar, containing benzoic acid (1 g, 8.2 mmol, 1 equiv) and 10 mL of dry dimethylformamide (DMF), potassium carbonate (2.263 g, 16.4 mmol, 2 equiv) and propargyl bromide (1.461 g, 12.3 mmol, 1.5 equiv) dissolved in 5 mL of dry DMF were added at 0 °C. The reaction was allowed to return to room temperature and was left to react at these conditions for 18 h. The mixture was quenched using a saturated aqueous solution of NH₄CO₃, followed by extraction (three times) with ethyl acetate. The organic phase was washed with water and a saturated NaCl aqueous solution, dried over MgSO₄ and, after removal of the solvents in vacuo, alkyne **3b** was isolated as an orange oil. Spectral analysis for **3b** is in accordance with the reported spectra in the literature.⁴³

4.2.3. 1-Phenylbut-3-yn-1-ol (Used for Allene 5p). To a twonecked flask, flame-dried and purged with Ar, connected with a reflux condenser and a dropping funnel, and containing granulated magnesium (486 mg, 20 mmol, 4 equiv), mercury hydrochloride (13.6 mg, 0.05 mmol, 0.01 equiv) in 5 mL dry diethyl ether and a solution of propargyl bromide (595 mg, 5 mmol, 1 equiv) in 5 mL dry diethyl ether were added dropwise. After the mixture turned gray, the second mixture of benzaldehyde (530 mg, 5 mmol, 1 equiv) in 10 mL of dry diethyl ether was added dropwise at 0 °C. The reaction mixture was allowed to return to room temperature and was left under stirring at these conditions for 18 h. The mixture was neutralized by the addition of an aqueous solution of hydrochloric acid (1 M), followed by filtration through a Buchner funnel through a short silica gel pad. Upon removing the solvent in vacuo, the resulting residue was purified by gradient column chromatography using a mixture of hexanes/ethyl acetate to yield 83% of alkyne 1-Phenylbut-3-yn-1-ol. Spectral analysis for 1-Phenylbut3-yn-1-ol is in agreement with the reported spectra in the literature. $^{\rm 44}$

4.2.4. 1-(4-Bromophenyl)but-3-yn-1-ol (Used for Allenes 5q and 5r). To a two-necked flask, flame-dried and purged with Ar, connected with a reflux condenser and a dropping funnel, and containing granulated magnesium (486 mg, 20 mmol, 4 equiv), mercury hydrochloride (13.6 mg, 0.05 mmol, 0.01 equiv) in 5 mL dry diethyl ether and a solution of propargyl bromide (595 mg, 5 mmol, 1 equiv) in 5 mL diethyl ether were added dropwise. After the mixture turned gray, a mixture of 4bromo-benzaldehyde (995 mg, 5 mmol, 1 equiv) in 10 mL of dry diethyl ether was added dropwise at 0 °C. The reaction mixture was allowed to return to room temperature and was left at these conditions for 18 h. The mixture was neutralized by the addition of an aqueous solution of hydrochloric acid (1 M), followed by filtration through a Buchner funnel through a short silica gel pad. The resulting residue, after removing the solvents in vacuo, was identified as 1-(4-bromophenyl)but-3-yn-1-ol and required no further purification. Spectral analysis for 1-(4-bromophenyl)but-3-yn-1-ol is in agreement with the reported spectra in the literature.44

4.3. General Procedure for the Synthesis of 2.2.6.6-Tetradeuterated-cyclohexanone (11). To a round bottom flask, flame-dried and purged with Ar, equipped with a reflux condenser, cyclohexanone (393 mg, 4 mmol, 1 equiv), K_2CO_3 (44 mg, 0.32 mmol, 0.08 equiv), and 6 mL D₂O were added. The reaction mixture is heated at reflux conditions for 108 h. The resulting solution was extracted with diethyl ether (three times) and dried over MgSO₄, filtered, and the solvent was removed under reduced pressure, leading to the isolation of ketone 11 in 61% yield, with 96% deuterium incorporation at the α -carbons of the carbonyl group.⁴⁵

4.4. General Procedure for the Synthesis of Propargylamine 4a. To a Teflon-sealed screw-cap pressure tube, flamedried and purged with Ar, CuI (76 mg, 0.4 mmol, 0.2 equiv), cyclohexanone (196 mg, 2 mmol, 1 equiv), 1-octyne (220 mg, 2 mmol, 1 equiv), and piperidine-H11 (170 mg, 2 mmol, 1 equiv) were added. The reaction vessel was sealed with a screw cap and was heated at 120 °C for 18 h. The reaction mixture was filtered through a silica-coated pad and was purified via gradient column chromatography, using a mixture of hexanes/ethyl acetate as an eluent, yielding 31% of **4a** as an orange oil.⁴⁶

4.5. General Procedure for the Synthesis of Propargylamine 4b. To a Schlenk tube, flame-dried and purged with Ar, $CuCl_2$ (6.7 mg, 0.05 mmol, 0.1 equiv), cyclohexanone (50 mg, 0.5 mmol, 1 equiv), 1-octyne (55 mg, 0.5 mmol, 1 equiv), and piperidine-D11 (48 mg, 0.5 mmol, 1 equiv) were added. The reaction tube was sealed with a screw cap and was heated at 110 °C for 20 h. The reaction mixture was filtered through a Buchner funnel having a short silica gel pad, and, following the removal of the solvent in vacuo, was purified via gradient column chromatography, using a mixture of hexanes/ethyl acetate as an eluent, yielding 42% of 4b as an orange oil.⁴⁷

4.6. General Procedure for the Kinetic Isotope Effect Studies. To a Teflon-sealed screw-cap pressure tube, flamedried and argon purged, containing a magnetic stirring bar, 60 mol % of ZnI_2 (0.6 mmol, 0.6 equiv), $\text{Ti}(\text{OEt})_4$ (1 mmol, 1 equiv), 1-octyne (1 mmol, 1 equiv), cyclohexanone (1 mmol, 1 equiv), and an equimolar mixture of piperidine-H11 and piperidine-D11 (0.5 mmol piperidine-H11 and 0.5 mmol piperidine-D11) were added, respectively. The reaction tube was then sealed and left to react for 3 h at 120 °C in a preheated oil bath. Afterward, the reaction mixture was cooled, diluted with CHCl₃, and filtered through a short silica gel pad, followed by the removal of the solvent in vacuo, leading to the crude reaction mixture. This was dry loaded on a SiO₂ column and was purified via flash column chromatography, using hexane as the eluent. This procedure was repeated three times, yielding allenes **5a** and **5a-D** with a relative ratio of 2.25:1.

4.7. General Procedures for the Synthesis of Allenes 5. All reactions were set up according to one of the following two experimental procedures:

Procedure A: To a Teflon-sealed screw-cap pressure tube or a Schlenk tube, flame-dried and purged with Ar, containing a magnetic stirring bar, 60 mol % of ZnI_2 (0.6 mmol, 0.6 equiv) was added, followed by the addition of $Ti(OEt)_4$ (1 mmol, 1 equiv). Afterward, the alkyne (1 mmol, 1 equiv), ketone (1 mmol, 1 equiv), and pyrrolidine (1 mmol, 1 equiv) were added sequentially. The reaction tube was then sealed and left to react for 16 h at 120 °C in a preheated oil bath. The reaction mixture was then cooled to room temperature. The addition of chloroform or ethyl acetate and filtration through a short silica gel pad, followed by the removal of the solvent in vacuo, led to the crude reaction mixture, which was purified via gradient column chromatography, using a mixture of hexanes/ethyl acetate as the eluent. When the crude mixture was not solid, dry loading on the column chromatography is more efficient. All products were characterized by ¹H NMR and ¹³C NMR, and, for the compounds not reported in the literature HRMS as well. All spectra obtained were in agreement with the assigned structures.

Procedure B: To a microwave pressure tube, flame-dried and purged with Ar, containing a magnetic stirring bar, 60 mol % of ZnI_2 (0.6 mmol, 0.6 equiv) was added, followed by the addition of $Ti(OEt)_4$ (1 mmol, 1 equiv). Afterward, the alkyne (1 mmol, 1 equiv), ketone (1 mmol, 1 equiv), and pyrrolidine (1 mmol, 1 mmol) were added sequentially. The reaction tube was then sealed and irradiated for 1 h, at 120 °C, at 300 W. The reaction mixture was then cooled to room temperature. The addition of chloroform or ethyl acetate and filtration through a short silica gel pad followed, and, after the removal of the solvent in vacuo, the crude mixture was purified via gradient column chromatography, where a mixture of hexanes/ethyl acetate was used as the eluent. When the crude mixture was not solid, the dry loading of the crude mixture was more efficient. All products were characterized by ¹H NMR and ¹³C NMR, and for the compounds not reported in the literature HRMS as well. All spectra obtained were in agreement with the assigned structures.

4.7.1. Oct-1-en-1-ylidenecyclohexane (**5a**).^{35b} Allene **5a** was synthesized via procedures A and B and was obtained as a colorless oil in 64% (123 mg) and 71% (136 mg) yield, respectively. ¹H NMR (400 MHz, CDCl₃): δ 5.00–4.90 (m, 1H), 2.18–2.03 (m, 4H), 1.95 (q, *J* = 7.0 Hz, 2H), 1.67–1.46 (m, 6H), 1.44–1.21 (m, 8H), 0.93–0.84 (t, *J* = 6.5 Hz, 3H); ¹³C{¹H} NMR (101 MHz, CDCl₃): δ 198.5, 102.4, 88.9, 32.0, 31.9, 29.5, 29.3, 28.8, 27.7, 26.4, 22.9, 14.3.

4.7.2. Oct-1-en-1-ylidenecyclopentane (**5b**). Allene **5b** was synthesized via procedures A and B and was obtained as a colorless oil in 28% (50 mg) and 24% (43 mg) yield, respectively. ¹H NMR (200 MHz, CDCl₃): δ 5.14–4.96 (m, 1H), 2.43–2.25 (m, 4H), 1.96 (q, J = 6.5 Hz, 2H), 1.72–1.59 (m, 4H), 1.44–1.10 (m, 8H), 0.88 (t, J = 6.5 Hz, 3H); ¹³C{¹H} NMR (101 MHz, CDCl₃): δ 197.2, 103.6, 91.6, 31.9, 31.4, 29.5, 29.3, 28.9, 27.2, 22.8, 14.3. HRMS calcd for C₁₃H₂₂ (M⁺): 178.1722; found: 178.1732.

4.7.3. Oct-1-en-1-ylidenecycloheptane (5c). Allene 5c was synthesized via procedure A and was obtained as a colorless oil

in 50% (103 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 5.00– 4.88 (m, 1H), 2.34–2.08 (m, 4H), 1.95 (q, *J* = 6.5 Hz, 2H), 1.70–1.45 (m, 8H), 1.44–1.17 (m, 8H), 0.89 (t, *J* = 6.5 Hz, 3H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 202.0, 104.3, 88.6, 32.9, 31.9, 29.5, 29.4, 29.3, 28.9, 28.8, 22.9, 14.3. HRMS calcd for C₁₅H₂₆ (M⁺): 206.2035; found: 206.2045.

4.7.4. Oct-1-en-1-ylidenecyclododecane (5d). Allene 5d was synthesized via procedures A and B and was obtained as a colorless oil in 29% (80 mg) and 50% (138 mg) yield, respectively. ¹H NMR (200 MHz, CDCl₃): δ 5.09–4.90 (m, 1H), 2.12–1.82 (m, 6H), 1.61–1.09 (m, 26H), 0.88 (t, *J* = 6.5 Hz, 3H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 202.24, 100.87, 91.01, 31.92, 29.94, 29.88, 29.66, 29.00, 24.73, 24.59, 24.27, 23.24, 22.82, 22.43, 14.28. HRMS calcd for C₂₀H₃₆ (M⁺): 276.2817; found: 276.2789.

4.7.5. 4-Methyldodeca-4,5-diene (5e). Allene Se was synthesized via procedure A and was obtained as a colorless oil in 49% (88 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 5.06–4.91 (m, 1H), 2.02–1.82 (m, 4H), 1.66 (d, *J* = 3.0 Hz, 3H), 1.53–1.09 (m, 10H), 1.00–0.73 (m, 6H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 201.4, 99.1, 90.2, 36.5, 31.9, 29.6, 29.5, 29.0, 22.8, 20.9, 19.4, 14.3, 14.0. HRMS calcd for C₁₃H₂₄ (M⁺): 180.1878; found: 180.1898.

4.7.6. 7-Methylpentadeca-7,8-diene (5f).^{35a} Allene 5f was synthesized via procedure A and was obtained as a colorless oil in 43% (96 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 5.07–4.88 (m, 1H), 2.01–1.85 (m, 4H), 1.66 (d, *J* = 3.0 Hz, 3H), 1.47–1.13 (m, 16H), 0.89 (t, *J* = 6.5 Hz, 6H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 201.3, 99.3, 90.2, 34.3, 32.0, 31.9, 29.6, 29.5, 29.2, 29.0, 27.7, 22.9, 19.5, 14.3.

4.7.7. 1-Methyl-2-(oct-1-en-1-ylidene)cyclohexane (5g).⁴⁸ Allene 5g was synthesized via procedures A and B and was obtained as a colorless oil in 35% (72 mg) and 33% (68 mg) yield, respectively. ¹H NMR (400 MHz, CDCl₃): δ 5.16–4.97 (m, 1H), 2.35–2.18 (m, 1H), 2.06–1.86 (m, 4H), 1.85–1.65 (m, 3H), 1.48–1.18 (m, 10H), 1.16–1.00 (m, 1H), 0.96 (d, *J* = 6.5 Hz, 3H), 0.88 (t, *J* = 6.5, 3H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 197.99, 108.41, 108.02, 91.34, 91.30, 36.60, 36.26, 34.68, 34.61, 32.47, 32.42, 31.96, 31.94, 29.76, 29.62, 29.58, 29.27, 29.02, 29.00, 27.89, 27.59, 26.43, 26.38, 22.87, 22.85, 19.90, 19.87, 14.27.

4.7.8. 1-Methyl-3-(oct-1-en-1-ylidene)cyclohexane (**5**h). Allene **5**h was synthesized via procedure B and was obtained as a colorless oil in 54% (111 mg) yield. ¹H NMR (400 MHz, CDCl₃): δ 5.00–4.88 (m, 1H), 2.27–2.11 (m, 2H), 2.00–1.85 (m, 3H), 1.83–1.47 (m, 4H), 1.47–1.19 (m, 9H), 1.07–0.94 (m, 1H), 0.92 (d, *J* = 6.5 Hz, 3H), 0.88 (t, *J* = 7.0, 3H); ¹³C{¹H} NMR (101 MHz, CDCl₃): δ 198.69, 198.65, 102.16, 101.70, 88.85, 88.76, 40.15, 40.05, 34.82, 34.65, 33.85, 33.26, 31.91, 31.49, 31.45, 29.57, 29.43, 29.39, 29.08, 28.85, 27.01, 26.48, 22.89, 22.84, 22.44, 22.26, 14.27. HRMS calcd for C₁₅H₂₆ (M⁺): 206.2035; found: 206.2035.

4.7.9. 8-(Oct-1-en-1-ylidene)-1,4-dioxaspiro[4.5]decane (5i). Allene 5i was synthesized via procedures A and was obtained as a yellow oil in 37% (93 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 5.06–4.90 (m, 1H), 3.95 (s, 4H), 2.25 (dt, J_1 = 7.5 Hz, J_2 = 2.0 Hz, 4H), 2.03–1.84 (m, 2H), 1.72 (t, J = 6.5 Hz, 4H), 1.47–1.08 (m, 8H), 0.87 (t, J = 6.5 Hz, 3H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 198.7, 108.6, 99.9, 89.4, 64.4, 35.6, 31.9, 29.3, 29.1, 28.9, 28.8, 22.8, 14.2. HRMS calcd for C₁₆H₂₆O₂ (M⁺): 250.1933; found: 250.1908.

4.7.10. Pent-1-en-1-ylidenecyclohexane (5j).⁴⁹ Allene 5j was synthesized via procedure A, using 5 equiv of 1-pentyne, and

was obtained as a colorless oil in 42% (63 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 5.02–4.86 (m, 1H), 2.15–2.01 (m, 4H), 1.92 (q, *J* = 7.0 Hz, 2H), 1.73–1.18 (m, 8H), 0.91 (t, *J* = 7.0 Hz, 3H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 198.5, 102.4, 88.6, 32.0, 31.6, 27.7, 26.4, 22.4, 13.7.

4.7.11. (4-Cyclohexylidenebut-3-en-1-yl)benzene (5k).⁴⁹ Allene 5k was synthesized via procedure A and was obtained as a colorless to yellowish oil in 73% (155 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.40–7.07 (m, 5H), 5.11–4.93 (m, 1H), 2.73 (t, *J* = 7.0 Hz, 2H), 2.43–2.19 (m, 2H), 2.19–1.95 (m, 4H), 1.73–1.35 (m, 6H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 198.6, 142.3, 128.6, 128.3, 125.8, 103.1, 88.2, 35.5, 31.8, 31.1, 27.6, 26.3.

4.7.12. (3-Cyclohexylideneallyl)benzene (51).⁵⁰ Allene 51 was synthesized via procedure A and was obtained as a colorless to yellowish oil in 18% (36 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.39–7.10 (m, 5H), 5.23–5.04 (m, 1H), 3.32 (d, *J* = 7.0 Hz, 2H), 2.21–1.98 (m, 4H), 1.71–1.35 (m, 6H); ¹³C{¹H} NMR (101 MHz, CDCl₃): δ 199.3, 141.2, 128.8, 128.4, 126.0, 103.2, 88.5, 36.5, 31.8, 27.5, 26.3.

4.7.13. (3-Cyclohexylideneallyl)cyclohexane (5m). Allene 5m was synthesized via procedure A and was obtained as a colorless to yellowish oil in 45% (92 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 4.99–4.80 (m, 1H), 2.23–1.93 (m, 4H), 1.84 (t, *J* = 7.0 Hz, 2H), 1.77–1.43 (m, 11H), 1.39–1.03 (m, 4H), 1.03–0.78 (m, 2H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 198.9, 101.7, 87.2, 38.1, 37.7, 33.2, 32.0, 27.7, 26.8, 26.5, 26.4. HRMS calcd for C₁₅H₂₆ (M⁺): 204.1878; found: 204.1883.

4.7.14. 2-(3-Cyclohexylideneallyl)isoindoline-1,3-dione (**5n**).^{35b} Allene **5n** was synthesized via procedure A and was obtained as a white solid in 51% (136 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.92–7.79 (m, 2H), 7.78–7.65 (m, 2H), 5.10–4.97 (m, 1H), 4.27 (d, J = 4.5 Hz, 2H), 2.05–1.81 (m, 4H), 1.55–1.37 (m, 2H), 1.34–1.21 (m, 2H), 1.10–0.91 (m, 2H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 197.6, 168.0, 134.0, 132.4, 123.3, 107.0, 84.5, 37.1, 31.1, 27.0, 25.8.

4.7.15. *N*-(3-Cyclohexylideneallyl)benzamide (**50**).⁵⁷ Allene **50** was synthesized via procedure A and was obtained as an orange solid in 32% (77 mg) yield. ¹H NMR (400 MHz, CDCl₃): δ 7.77 (d, *J* = 7.5 Hz, 2H), 7.47 (t, *J* = 7.5 Hz, 1H), 7.41 (t, *J* = 7.5 Hz, 2H), 6.37 (s, 1H), 5.20–5.11 (m, 1H), 3.97 (t, *J* = 5.0 Hz, 2H), 2.20–2.03 (m, 4H), 1.67–1.38 (m, 6H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 197.5, 167.3, 134.7, 131.5, 128.6, 126.9, 106.5, 86.5, 38.9, 31.5, 27.5, 26.0. HRMS calcd for C₁₆H₁₉NO (M⁺): 241.1467; found: 241.1448.

4.7.16. 4-Cyclohexylidene-1-phenylbut-3-en-1-ol (**5p**). Allene **5p** was synthesized via procedure A and was obtained as a yellowish oil in 38% (87 mg) yield. ¹H NMR (400 MHz, CDCl₃): δ 7.43–7.23 (m, 5H), 5.04–4.92 (m, 1H), 4.76 (t, *J* = 6.5 Hz, 1H), 2.49–2.38 (m, 2H), 2.35–2.27 (m, 1H), 2.17–2.01 (m, 4H), 1.65–1.46 (m, 6H); ¹³C{¹H} NMR (101 MHz, CDCl₃): δ 200.0, 143.9, 128.4, 127.5, 126.1, 103.2, 84.7, 73.7, 39.7, 31.8, 31.6, 27.5, 26.2. HRMS calcd for C₁₆H₂₀O (M⁺): 228.1514; found: 228.1502.

4.7.17. 1-(4-Bromophenyl)-4-cyclohexylidenebut-3-en-1ol (**5q**). Allene **5q** was synthesized via procedure A and was obtained as a yellowish oil in 35% (108 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.46 (d, J = 8.0 Hz, 2H), 7.24 (d, J = 8.0 Hz, 2H), 5.02–4.85 (m, 1H), 4.71 (t, J = 6.5 Hz, 1H), 2.52–2.22 (m, 2H), 2.18–1.91 (m, 4H), 1.77–1.37 (m, 6H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 200.0, 142.9, 131.5, 127.9, 121.2, 103.4, 84.3, 73.0, 39.7, 31.7, 31.6, 27.4, 26.1. HRMS calcd for C₁₆H₁₉BrO (M⁺): 306.0619; found: 306.0604. 4.7.18. 1-(4-Bromophenyl)-4-(1,4-dioxaspiro[4.5]decan-8ylidene)but-3-en-1-ol (**5r**). Allene **5r** was synthesized via procedure A, at a 0.8 mmol scale, and was obtained as a yellow oil in 26% (95 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.45 (d, J = 8.0 Hz, 2H), 7.22 (d, J = 8.0 Hz, 2H), 5.04–4.85 (m, 1H), 4.78–4.56 (m, 1H), 3.94 (s, 4H), 2.46–2.27 (m, 3H), 2.27– 2.07 (m, 4H), 1.81–1.58 (m, 4H); ¹³C{1H} NMR (50 MHz, CDCl₃): δ 200.3, 142.8, 131.5, 127.9, 121.3, 108.3, 100.6, 84.8, 73.1, 64.4, 39.5, 35.3, 28.6, 28.5. HRMS calcd for C₁₈H₂₁BrO₃ (M⁺): 364.0674; found: 364.0692.

4.7.19. (5-Methylocta-3,4-dien-1-yl)benzene (5s). Allene 5s was synthesized via procedure A and was obtained as a yellowish oil in 60% (120 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.41–7.03 (m, 5H), 5.17–4.96 (m, 1H), 2.73 (t, *J* = 7.5 Hz, 2H), 2.42–2.19 (m, 2H), 1.90 (dt, *J*₁ = 7 Hz, *J*₂ = 3 Hz, 2H), 1.64 (d, *J* = 3 Hz, 3H), 1.56–1.24 (m, 2H), 0.91 (t, *J* = 7.5 Hz, 3H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 201.6, 142.3, 128.7, 128.3, 125.8, 99.8, 89.5, 36.4, 35.8, 31.2, 20.9, 19.3, 14.0. HRMS calcd for C₁₅H₂₀ (M⁺): 200.1565; found: 200.1564.

4.7.20. 8-(4-Phenylbut-1-en-1-ylidene)-1,4-dioxaspiro-[4.5]decane (5t). Allene St was synthesized via procedures A and B, using 1.6 equiv for alkyne 4-phenyl-1-butyne and pyrrolidine 1, and was obtained as a yellow oil in 70% (189 mg) and 72% (195 mg) yield, respectively. ¹H NMR (200 MHz, CDCl₃): δ 7.35–7.09 (m, 5H), 5.11–4.95 (m, 1H), 3.95 (s, 3H), 2.72 (t, *J* = 7.0 Hz, 2H), 2.39–2.09 (m, 6H), 1.77–1.59 (m, 4H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 198.9, 142.0, 128.6, 128.3, 125.8, 108.5, 100.5, 88.7, 64.4, 35.5, 35.4, 30.8, 28.7. HRMS calcd for C₁₈H₂₂O₂ (M⁺): 270.1620; found: 270.1594.

4.7.21. 2-(3-Cyclododecylideneallyl)isoindoline-1,3-dione (**5u**). Allene **5u** was synthesized via procedure B and was obtained as a white-yellow solid in 46% (162 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.92–7.61 (m, 4H), 5.25–5.07 (m, 1H), 4.26 (d, *J* = 5.0 Hz, 2H), 2.02–1.75 (m, 4H), 1.49–0.81 (m, 18H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 201.5, 168.0, 134.0, 132.5, 123.3, 106.1, 86.8, 36.9, 29.5, 24.6, 24.2, 24.1, 23.4, 22.5. HRMS calcd for C₂₃H₂₉NO₂ (M⁺): 351.2198; found: 351.2192.

4.7.22. 2-(4-Methylhepta-2,3-dien-1-yl)isoindoline-1,3dione (5v). Allene 5v was synthesized via procedure B and was obtained as a yellow oil in 51% (130 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.89–7.78 (m, 2H), 7.75–7.66 (m, 2H), 5.16–5.01 (m, 1H), 4.24 (d, *J* = 4.0 Hz, 2H), 1.83–1.68 (m, 2H), 1.53 (d, *J* = 3.0 Hz, 3H), 1.38–1.10 (m, 3H), 0.79 (t, *J* = 7.0 Hz, 3H); ¹³C{¹H} NMR (101 MHz, CDCl₃): δ 201.3, 169.2, 134.6, 132.4, 122.9, 103.6, 85.4, 37.3, 36.4, 20.6, 18.7, 13.9. HRMS calcd for C₁₆H₁₇NO₂ (M⁺): 255.1259; found: 255.1233.

4.7.23. 2-(4-Methyldeca-2,3-dien-1-yl)isoindoline-1,3dione (5w). Allene 5w was synthesized via procedure B and was obtained as a white-yellow solid in 62% (184 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.91–7.63 (m, 4H), 5.18–5.00 (m, 1H), 4.24 (d, *J* = 5.0 Hz, 2H), 1.84–1.69 (m, 2H), 1.54 (d, *J* = 3.0 Hz, 3H), 1.34–1.02 (m, 8H), 0.83 (d, *J* = 6.5, 3H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 201.1, 167.9, 133.9, 132.3, 123.2, 103.8, 85.8, 37.2, 33.8, 31.7, 29.0, 27.3, 22.6, 18.7, 14.2. HRMS calcd for C₁₉H₂₃NO₂ (M⁺): 297.1729; found: 297.1701.

4.7.24. 2-(3-(3-Methylcyclohexylidene)allyl)isoindoline-1,3-dione (5x). Allene 5x was synthesized via procedure B and was obtained as a white-yellowish paste in 44% (123 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.93–7.62 (m, 4H), 5.11–4.96 (m, 1H), 4.32–4.16 (m, 2H), 2.20–1.98 (m, 2H), 1.77–1.10 (m, 6H), 0.97–0.68 (m, 4H); ¹³C{¹H} NMR (101 MHz, CDCl₃): δ 198.52, 197.78, 167.99, 167.92, 133.99, 133.97, 132.52, 132.42, 123.23, 106.78, 105.89, 84.63, 84.37, 39.17, 39.05, 37.40, 37.04, 34.35, 34.29, 33.29, 33.02, 30.65, 30.60, 26.40, 26.13, 22.31, 22.03. HRMS calcd for C₁₈H₁₉NO₂ (M⁺): 281.1416; found: 281.1391.

4.7.25. 2-(3-(1,4-Dioxaspiro[4.5]decan-8-ylidene)allyl)isoindoline-1,3-dione (**5**y). Allene **5**y was synthesized via procedure A, using 1.6 equiv of pyrrolidine 1, and was obtained as a white-yellowish solid in 51% (166 mg) yield. ¹H NMR (200 MHz, CDCl₃): δ 7.91–7.62 (m, 4H), 5.13–5.00 (m, 1H), 4.25 (d, *J* = 4.5 Hz, 2H), 3.84 (s, 4H), 2.26–1.99 (m, 4H), 1.65–1.45 (m, 2H), 1.33–1.09 (m, 2H); ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 198.0, 167.9, 134.1, 132.3, 123.3, 108.0, 104.4, 85.2, 64.3, 37.0, 34.9, 28.1. HRMS calcd for C₁₉H₁₉NO₄ (M⁺): 325.1314; found: 325.1294.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.1c03092.

Spectroscopic data for compounds 5, 5a-D, and 12; computational methods and Cartesian coordinates (PDF)

AUTHOR INFORMATION

Corresponding Author

Georgios C. Vougioukalakis – Laboratory of Organic Chemistry, Department of Chemistry, National and Kapodistrian University of Athens, 15771 Athens, Greece; orcid.org/0000-0002-4620-5859; Email: vougiouk@ chem.uoa.gr

Authors

Leandros P. Zorba – Laboratory of Organic Chemistry, Department of Chemistry, National and Kapodistrian University of Athens, 15771 Athens, Greece

Eunate Egaña – Department of Organic Chemistry I, Faculty of Chemistry, University of the Basque Country UPV/EHU, 20018 Donostia-San Sebastián, Spain

Enrique Gómez-Bengoa – Department of Organic Chemistry I, Faculty of Chemistry, University of the Basque Country UPV/ EHU, 20018 Donostia-San Sebastián, Spain; Occid.org/ 0000-0002-8753-3760

Complete contact information is available at: https://pubs.acs.org/10.1021/acsomega.1c03092

Notes

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